

# BLUEWIN

*a Family Group of  
Fine Inc.*

*Royal Precision Ind. Co., Ltd.*

For Humanity,  
For Society,  
For Clean Earth Environment...

*By Green Advanced Technology  
Dynamic venture company*

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**FINE ELODE: Electro Osmosis Dewatering M/C**

## CHAPTER-II

**ROYAL-DECANTER, THICKENER, BELT-PRESS :  
Mechanical Dewatering M/C**

# CHAPTER-I

## FINE-ELODE

REMARKABLE SLUDGE DEWATERING

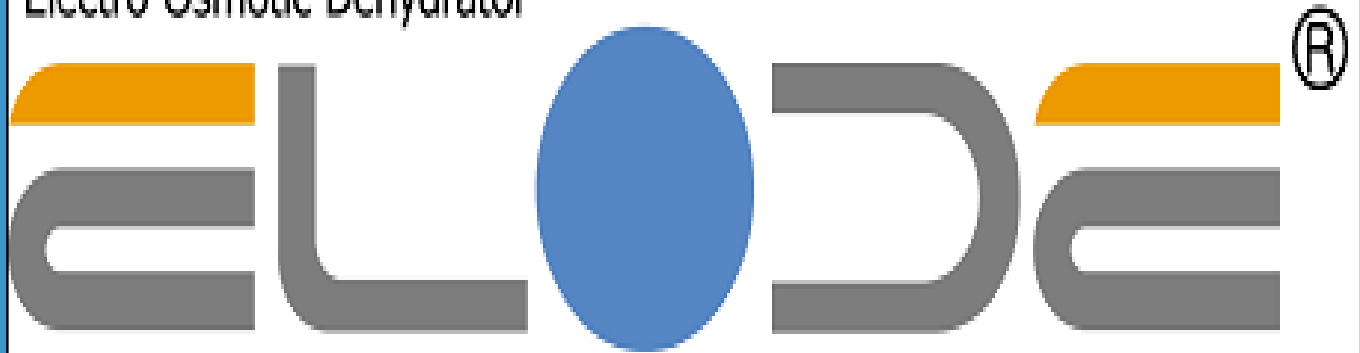
- World NO Competitor !!
- *30%wt (70%ds) Guarantee! (For most of WWTP Sludge)*
- *0.25k Wh/liter water removed! (Lowest Energy Consumption)!*
- *12months Recovery of Investment (Faster ROI)*
- *World Lowest Operating Expenditure!*
- *World Lowest Capital Expenditure!*

# MOVIE

**Click here to see FINE-ELODE operating;  
“Full Operating BELTPRESS+FINE-ELODE”**



Electro-Osmotic Dehydrator





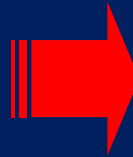
**Remarkable Dewatering system**  
**70% Volume Cut-Down**  
**Reborn to Renewable Energy**

***30 years Know-How for Sludge  
Dewatering***

**Belt Press**



(Moisture Content 70~**80%**)

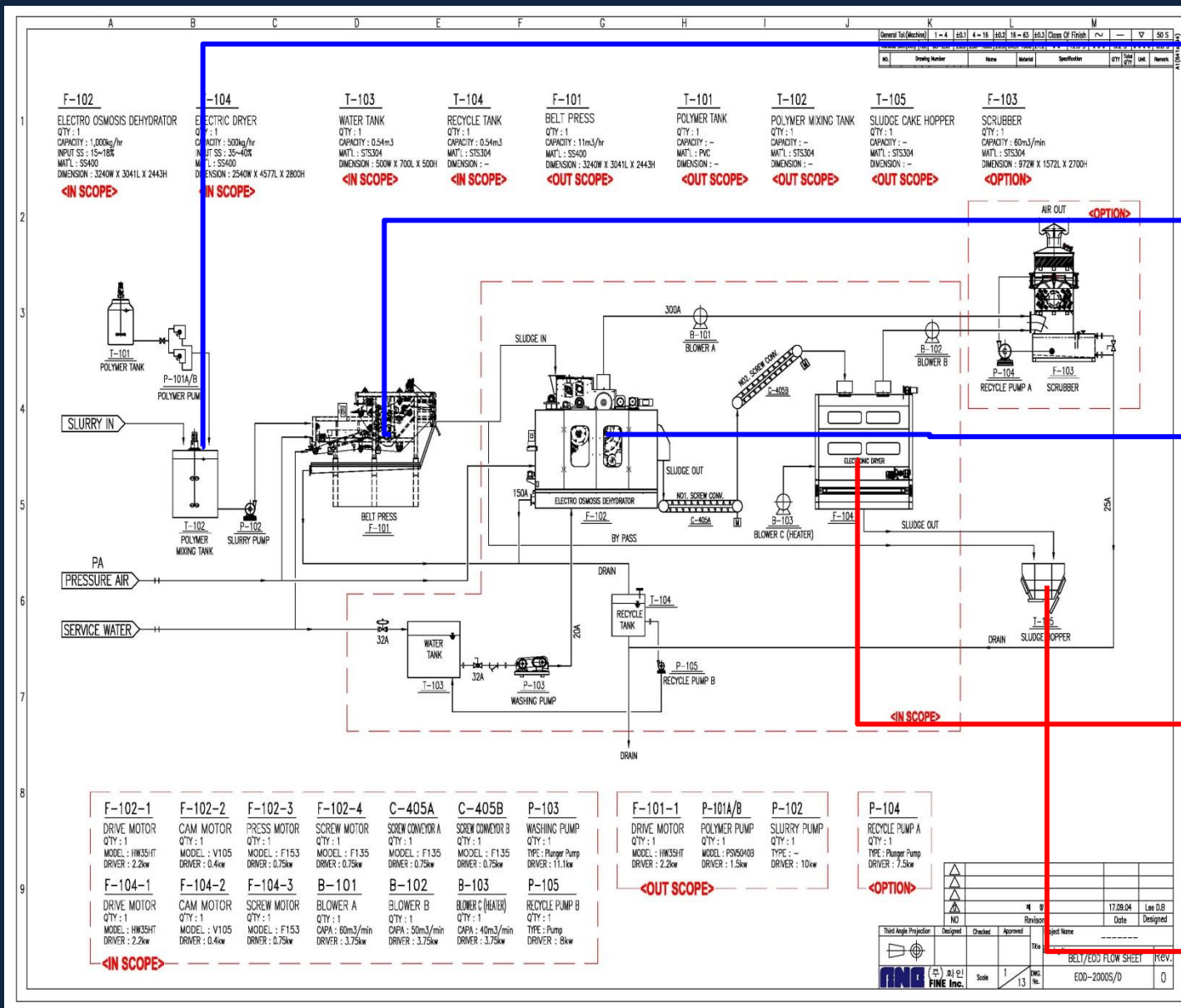


**FINE-ELODE+NVD**



(Moisture Content 10~**30%**  
**70~90%ds**)

# To Get 70%~90%ds FLOW SHEET



Input 1-5%ds

1st Dewatered by Mechanical Machine as Beltpress, Decanter, Filterpress, Screwpress

Input 15~20%ds 2nd Dewatered by ELODE

Input 40~50%ds 3rd by NVD (Natural Ventilation Dryer)

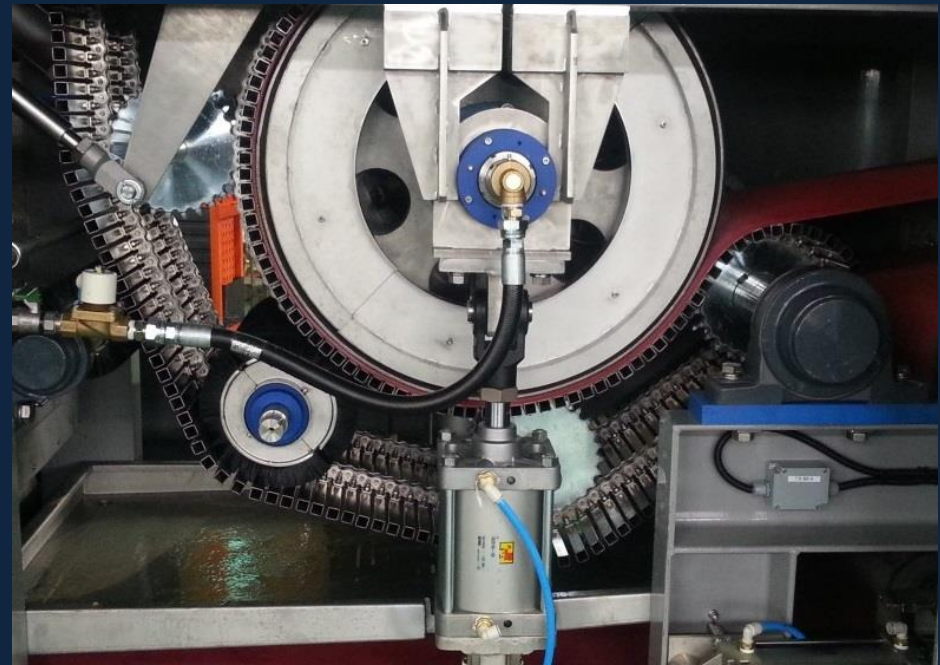
Final Output 70~90%ds

# What is FINE-ELODE?

**FINE-ELODE = ELECTRO OSMOSIS DEWATERING EQUIPMENT**

**The world first “Field Proven” commercialized electro osmosis dewatering device which treat almost all types of Organic wastewater,**

- **Municipal sewage**
- **Paper mill**
- **Food & beverage**
- **Livestock**
- **Dyeing & painting**
- **Chemical**
- **Fishery**
- **Etc...**



# Why FINE-ELODE?

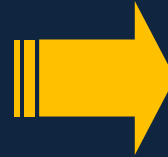
## The “Deficiency” of present available equipment

### Conventional Dewatering Devices

- ▶ Only extract the free water contained in the liquid sludge, limited to ~25%DS in sludge cake.
- ▶ Cannot extract the remaining of absorbed water.

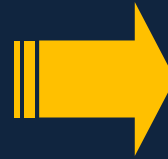
### Thermal Dryers

- ▶ High capital
- ▶ High energy consumption



## **FINE-ELODE**

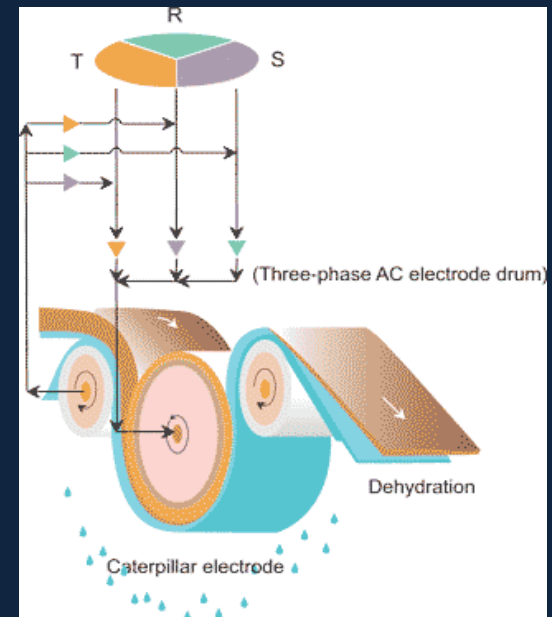
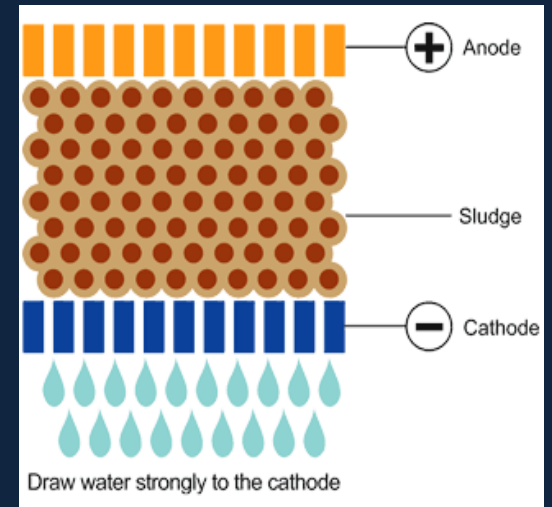
- ① Extract both “Free & Absorbed” water
- ② Cuts typical waste volume in half
- ③ Efficiently Achieves >70~90% dry solid
- ④ Low energy consumption against thermal dryers



# How FINE-ELODE works?

## Dewatering Method

- ▶ Combined actions of **electrophoresis** and **electro-osmosis**
- ▶ The sludge cake first goes through between the **anode Drum** and the **cathode Carbon**.
- ▶ Apply 3-phase DC voltage between the two electrodes, strongly push the sludge particles (-) toward the anode and water (+) toward cathode.





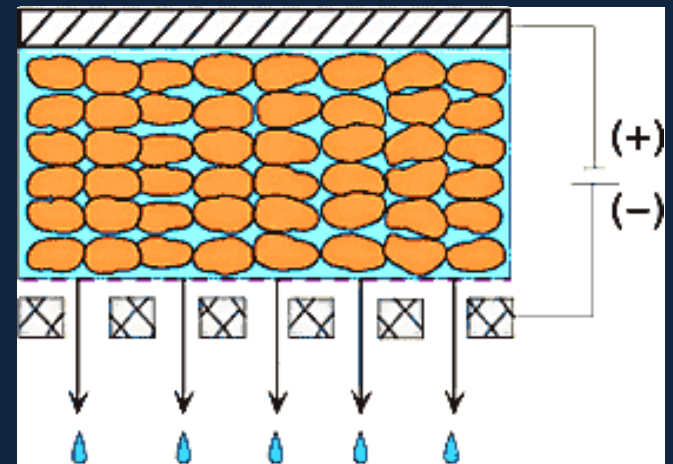
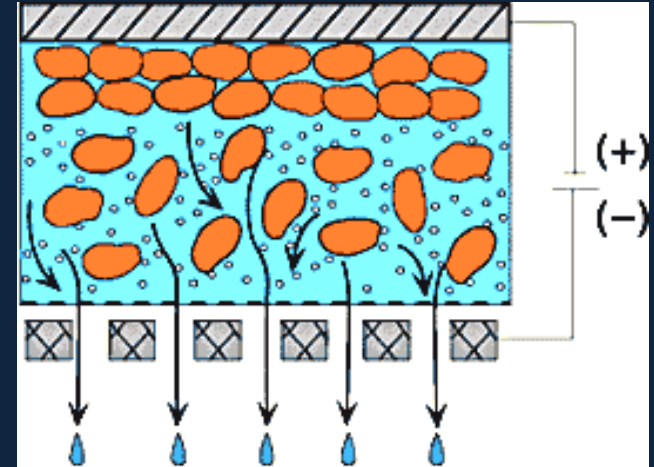
# How FINE-ELODE works?

## Electro-Osmosis Process of FINE-ELODE

1. **Early Electro-Osmosis, Electrophoresis**
  - Strongly push sludge particles (-) to anode (+) by an electrical potential difference



2. **Intermediate Electro-Osmosis**
  - Dehydration through movement of water (+) to cathode (-)

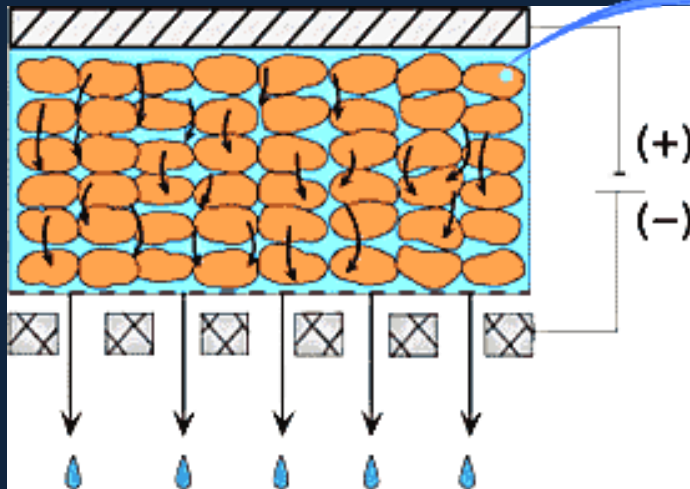


# How FINE-ELODE works?

## Electro-Osmosis Process FINE-ELODE

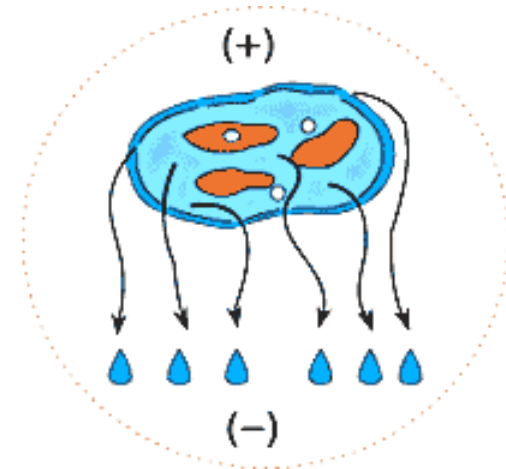
### 3. Final Electro-Osmosis Capillary Pressure

- Force the absorbed water flow through porous solid to cathode (-)



### **Destruction of Cell Membrane**

- Destruction of cell membrane discharge the absorbed water of sludge



# The FINE-ELODE Machine



## **EODS- SINGLE FINE-ELODE**

- 2<sup>nd</sup> stage of dewatering
- Retrofit to existing conventional dewatering device



## **EODB – BELT-PRESS BUILT-IN FINE-ELODE**

- New Setup
- Integrate 1<sup>st</sup> & 2<sup>nd</sup> stage dewatering into one machine



# EODS — Single FINE-ELODE

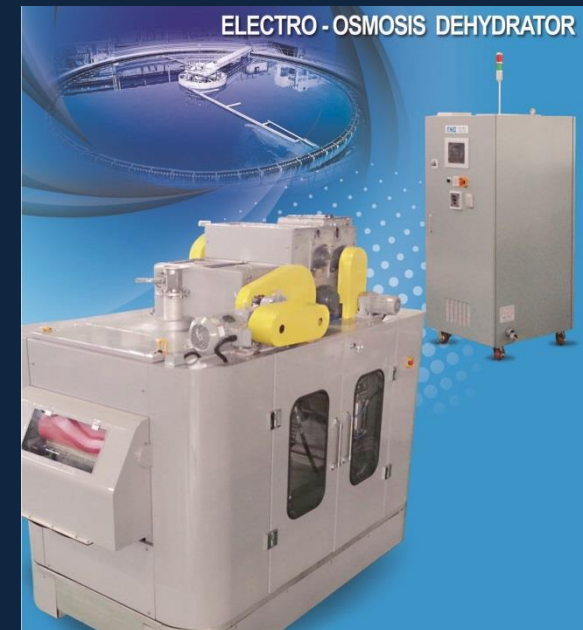
## Specification

Dimension (m) L x W x H	Model	Belt With (mm)	Thought put @ 15% DS (kg)	Energy Consumption (kw/h)
2.7 x 0.6 x 1.5	EODS-50	500	250	40~60
2.7 x 1.6 x 1.5	EODS-100	1,000	520	80~120
2.8 x 2.6 x 1.6	EODS-200	2,000	1,040	140 – 160
2.9 x 3.6 x 1.7	EODS-300	3,000	1,560	190 – 220

## Typical Examples with SELO

Dryness (% DS)	Wet Ton (Unit)	Improvement (Weight Reduction)
18% ➔ 42%	100 ➔ 43	57%
22% ➔ 45%	100 ➔ 49	51%

Note : Input sludge must be > 6% DS  
: Optimal sludge condition for FINE-ELODE processing is with conductivity of 2000  $\mu$ S – 8000  $\mu$ S



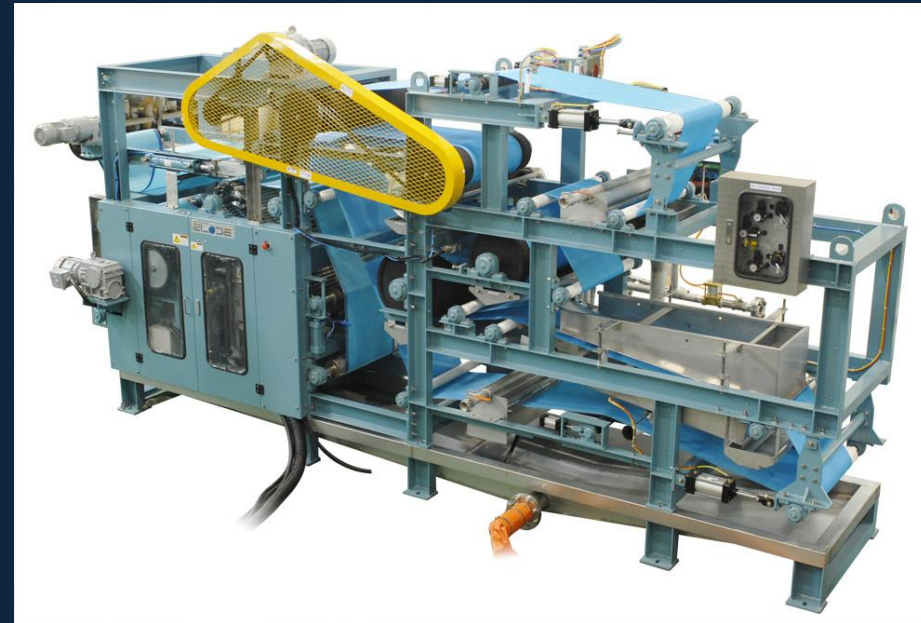
# EODB — Belt-Press Built-In FINE-ELODE

## Specification

Dimension (m) L x W x H	Model	Belt With (mm)	Thought put @ 1% DS (kg)	Energy Consumption (kw/h)
4.48 x 1.35 x 2.38	EODB-100	1,000	7,800	80 – 120
4.58 x 2.56 x 2.38	EODB-200	2,000	15,600	140 – 160
4.58 x 3.86 x 2.38	EODB-300	3,000	23,000	190 – 220

## Typical Example with BELO

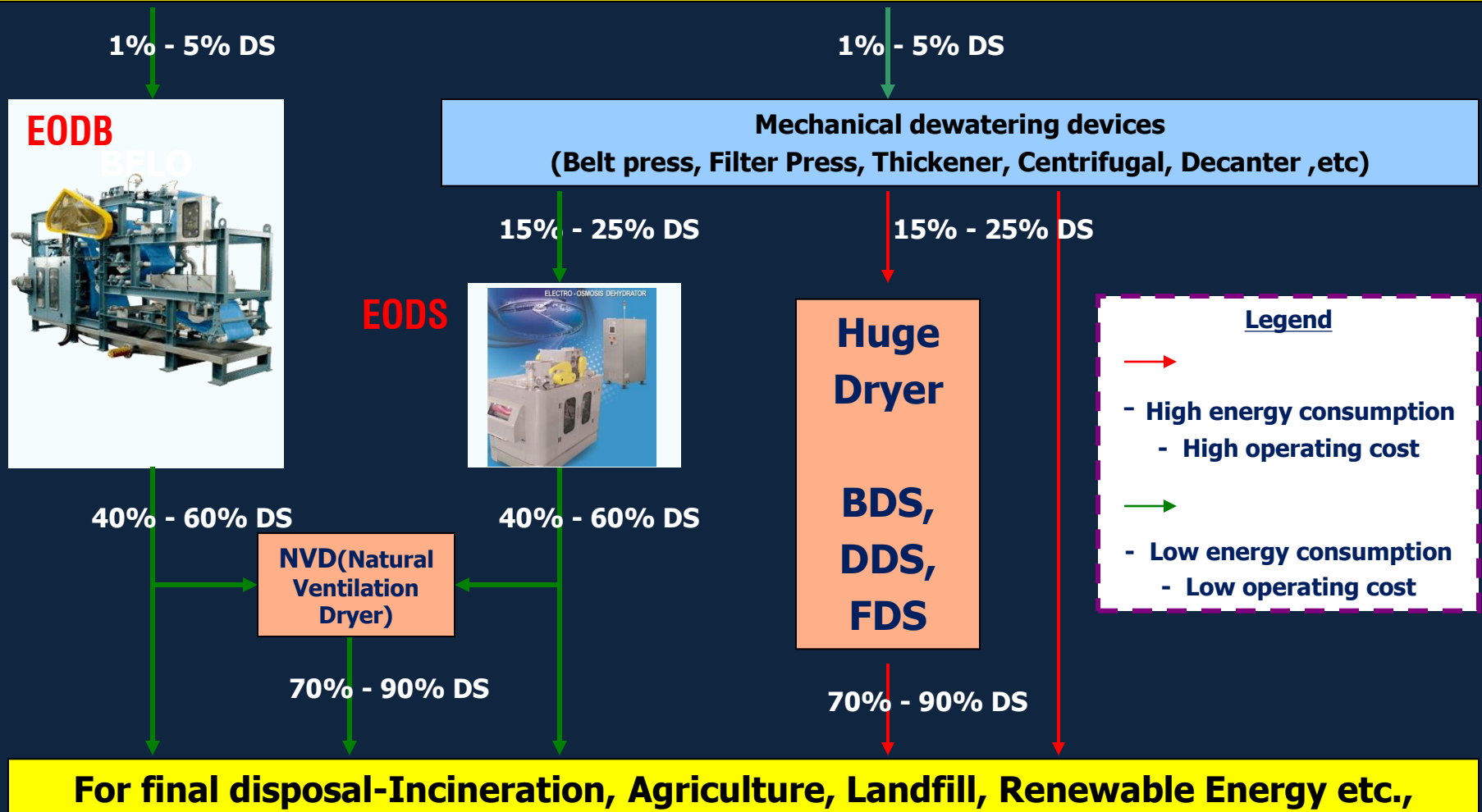
Dryness (% DS)	Wet Ton (Unit)
1% → 45%	100 → 2.22



Note : Optimal sludge condition for FINE-ELODE processing is with conductivity of 2000  $\mu\text{S}$  – 8000  $\mu\text{S}$

# FINE-ELODE Improves Environment

## Sludge mixed with Polymer (Influent)



# FINE-ELODE Cuts Disposal Cost

Typical municipal sewage sludge

Example : Sludge concentration : 1% DS (99% wt)  
Sludge weight : 1,000 ton daily

Mechanical dewatering device

(Belt-Press, Filterpress, Centrifugal, Screwpress, Decanter, Thickener-Dewatering, etc.,)

## EODS

Sludge concentration : 70% DS (30% wt)  
Sludge weight : 14.27 ton  
Est. Disposal cost : USD 1,142  
Est. Electricity cost : 7,920 kW x USD 0.15  
= USD 1,188  
Est. Total cost = USD 2,330

Sludge concentration : 18% DS (82% wt)  
Sludge weight : 55.5 ton  
Est. Disposal cost : USD 4,440

Reduction in waste sludge = 41.23 ton (74%)  
Cost Saving = USD 2,110 daily  
Annual Saving = USD 633,000

### Assumption

Sludge disposal cost = USD 80 / ton

Working Hour = 22 hrs / day

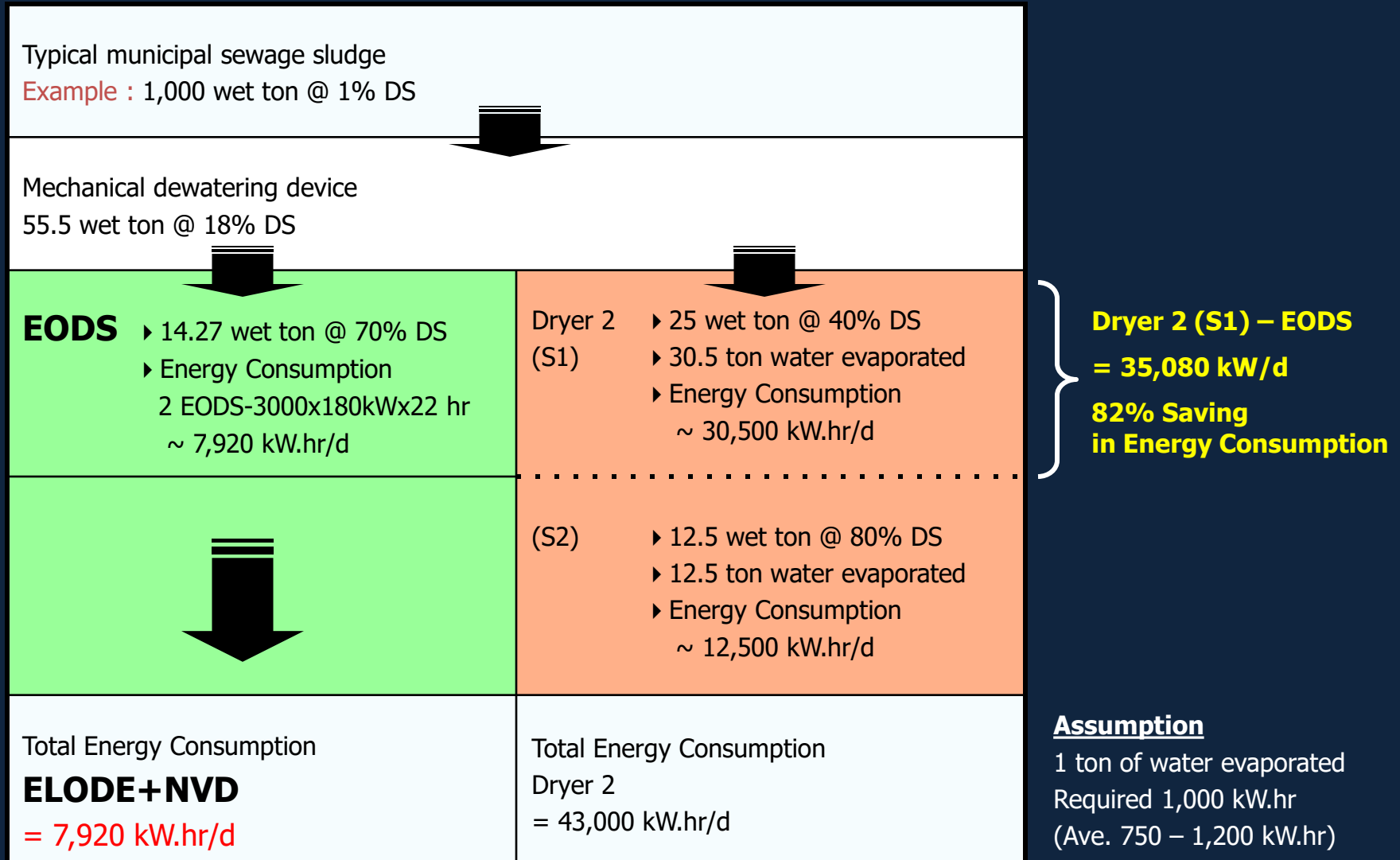
= 25 days / month

Electricity tariff = USD 0.15 kW.hr

EODS-3000 = 2 units

Energy Consumption = 180 kW / machine

# FINE-ELODE **Reduces Energy Consumption**



# Features & Benefits

**1. High dryness (reduce water level 20%+)**



**Significant reduction in disposal cost**

- **Facilitates storage**
- **Transportation using standard vehicles**
- **Reduce costs of incineration**

**2. Reduce final cake to half (70%+Reduced)**



**Significant cost reduction in**

- **Transportation**
- **Landfill disposal**
- **Enable energy recovery**

**3. Low energy consumption compared to dryers (70%+ Saved)**



**Minimum operating cost**

- **Use less electricity, high energy efficiency**

# Features & Benefits

**4. Universal and compatible**



**Easily integrated into existing mechanical dehydrators**

**5. Compact in size**



**Reduction in infrastructure cost**

**6. Field tried and tested for more than 2 years**



**Minimum production lost**

- **Reliable, superior quality and performance**
- **Potential polymer reduction**

**7. Fully automated, easy to use and less maintenance**



**Minimum operating cost**

- **Less operation supervision**
- **Easy parts accessibility for maintenance**

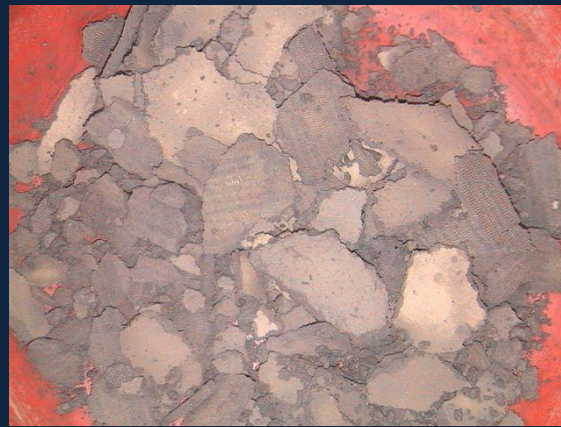


# PERFORMANCE (NON-NVD)

Result of Final Cake Out for each Different Sludge



Municipal Sludge 57%wt



Chemical Sludge 53%wt



City Bio Sludge 55%wt

Livestock Sludge 52%wt



High Organic Dyeing 48%wt



Municipal+Excreta 51%wt



# PERFORMANCE (NON-NVD)

Result of Final Cake Out for each Different Sludge



Industrial Oil Sludge 52%wt



Soy Bean Sludge 53%wt



Organic Mineral 55%wt

Pharmaceutical Sludge 48%wt



Milk Sludge 58%wt



Human Excreta 43%wt



# RESULT : Average Reduced Volume (NON-NVD)

**Before : 14%DS (86%WT)**




**After : 52%DS (48%WT)**




**61.3% Out-Cake volume reduced!**




# DETAIL DATAS (NON-NVD)

CLIENTS	DuPont Inc. Korea		Remark
Model	FINE-ELODE: EODS-150, 1.5meter Belt Width		Main Process machine
Running Start	November, 2013		
Operating term	3.2 years		
Site Location	Ulsan. Korea		
Sort of Sludge	High Organic Chemical Sludge		
Sludge Characteristic	Very difficult high organic sludge		Impossible at existing FINE-ELODE
1 <sup>st</sup> Machine & Input DS%	Beltpress 88%wt ±2%		
Daily Throughput	700kg x 5hours = 3.5ton		
Result of Before & After	Before (88%wt)	After (64%wt)	2.34tonx300days=702ton reduced. <b>x\$150 = Yearly U\$105,300 SAVED</b>
	3.5ton/day	1.16ton	
	Reduced 66.85%	Daily 2.34ton Reduced	
Refer-Photos			
Electric Consumption	Average : 120~140kWh		
Electric-Consumption vs Dehydrated	<b>Dewatering discharged/hr : 468liter, Max 140kW = 0.299kWh</b>		<b>General Dryer: 0.9~1.1kW/liter</b>

# DETAIL DATAS (NON-NVD)

CLIENTS	SONGWON INDUSTRIES. Korea		Remark
Model	FINE-ELODE: EODS-300, 3.0meter Belt Width		Main Process Machine
Running Start	December 2013		
Operating term	3.1years		
Site Location	Ulsan city. KOREA		
Sort of Sludge	High Organic Sludge		
Sludge Characteristic	Non-Dewaterable sludge with high conductivity of 15,000 $\mu$ S.		impossible at existing FINE-ELODE
1 <sup>st</sup> Machine & Input DS%	Multiple discs Press 83%wt $\pm$ 3%		
일일 처리량 / Daily Throughput	1000kg x 20hours = 20ton		
FINE-ELODE 후 감량률 및 결과 Result of Before & After	Before (83%wt)	After (65wt)	10.3tonx300days=3,090ton reduce dx\$170 = <b>Yearly U\$525,300 SAVED</b>
	20ton/day	9.7ton	
	Reduced 51.5%		
참고사진 Refer-Photos			
Electric Consumption	Average : 80kW~120kWh		
Electric-Consumption vs Dehydrated	<b>Dewatering discharged/hr : 515liter, Max 120kW = 0.27kWh</b>		<b>General Dryer: 0.9~1.1kW/liter</b>

# DETAIL DATAS (NON-NVD)

CLIENTS	EXPORT TO JAPAN		Remark
Model	FINE-ELODE: EODS-50, 0.5meter Belt Width		PILOT Machine
Running Start	March, 2014		
Operating term	2.9 years		
Site Location	Japan night soil Treatment Plant		
Sort of Sludge	Organic Municipal Sludge		
Sludge Characteristic	90% high organic Night Soil, 10% city sludge		
1 <sup>st</sup> Machine & Input DS%	DECANTER 80%wt ±5%		
Daily Throughput	200kg/hr x 12 hours = 2.4ton		
Result of Before & After	Before (80%wt)	After (57%wt)	1.24tonx300days=372ton reduced x\$180 = <b>Yearly U\$66,960 SAVED</b>
	2.4 ton/day	1.16ton	
	Reduced 53.48%	Daily 1.24ton Reduced	
참고사진 Refer-Photos			
Electric Consumption	Average : 40kW~60kWh		
Electric-Consumption vs Dehydrated	<b>Dewatering discharged/hr : 103liter, Max 60kW = 0.58kWh</b>		<b>General Dryer: 0.9~1.1kW/liter</b>

# MOVIE

**Click here to see FINE Group; link to U-Tube**

The company emphasizes on people  
and the environment to create a better society



# MOVIE

**Click here to see FINE-ELODE operating;  
“DuPont Korea Plant”**



# CHAPTER-II

## ROYAL-DECANTER, THICKENER, BELTPRESS



# ROYAL-DECANTER



(주)로알精工  
ROYAL PRECISION IND.CO.,LTD.



# ROYAL-VALVE

**What  
we  
have?**

## **ROYAL-DECANTER ROYAL-VALVE**

**30years Accumulated DECANTER & VALVE  
Manufacturing know-how**

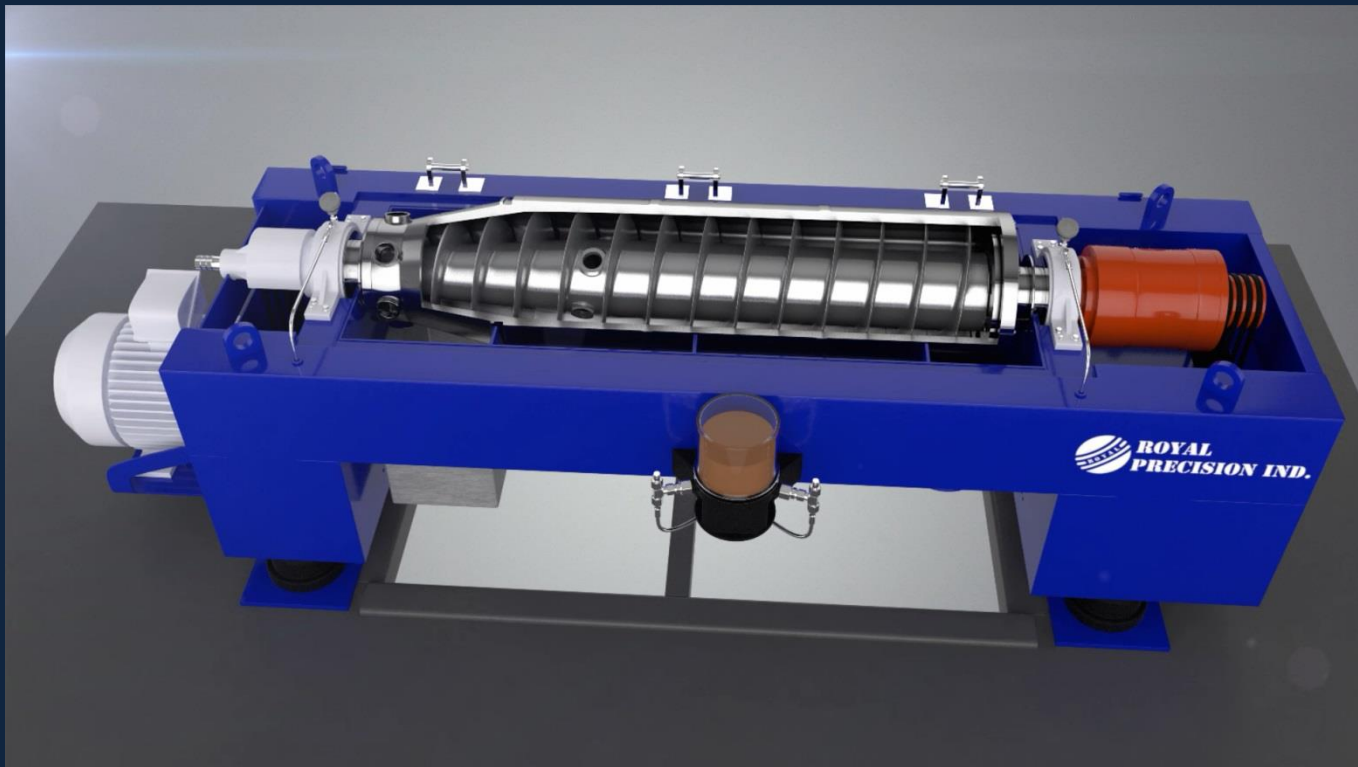
**More than 3,000units, 1,000 sites References  
and Field Experience**

**Rapid After sales service, realizing customer  
impressions**

**[www.korearoyal.com](http://www.korearoyal.com)  
Sustainable growth enterprise**

# MOVIE

Click here to see the movie “ROYAL”



# PATENTS

SORT	NAME OF PATENT	REGISTERED NO.
TECHNICAL PATENTS	Screw conveyor for screw decanter type centrifuge with detachable screw wings	#10-1081751
	Centrifuge with multistage controller dam plate	#10-1068577
	With a two-stage accelerated discharge cover formed in a screw conveyor Screw Decanter Type Centrifuge	#10-0977196
	A concentrate having a rotation angle or a cake outlet Screw Decanter Type Centrifuge	#10-0953671
	A screw decanter type centrifugal separator equipped with a plate for noise prevention on the rotating body of the outer shell bolt	#10-0920493
	Centrifuges for industrial, sewage and wastewater treatment Wing end surface hardening method of screw conveyor	#10-0857057
	Horizontal centrifuge for sludge concentration and dehydration	#0407896
	Acceleration / deceleration gearbox unit for two-stage accelerating centrifuge	#0340190
	Automobile decelerators for centrifugal concentrators and dehydrators	#0302832
UTILITY PATENTS	Mechanical concentration and dehydrator by centrifugal force	#0251596
	Screw conveyor of decanter type centrifuge consisting of injection nozzle with directional spray angle	#20-0459173

# GOVERNMENT LICENSED LICENSE

**사업자등록증**  
(법인사업자)  
등록번호 : 503-81-28637

법인명(단체명) : (주) 로알정공  
대표자 : 박재덕

계업년월일 : 1995년 07월 01일 법인등록번호 : 170111-0090374  
사업장소재지 : 대구광역시 달서구 성서공단로25길 6 (갈산동)  
본점소재지 : 대구광역시 달서구 성서공단로25길 6 (갈산동)

사업의종류 : ☒ 제조업 ☐ 서비스업 ☐ 기타  
제조업 : ☒ 금속제품의 제조업 ☐ 기계장치의 제조업 ☐ 전기·전자제품의 제조업 ☐ 화학제품의 제조업 ☐ 석유제품의 제조업 ☐ 비철금속제품의 제조업 ☐ 철강제품의 제조업 ☐ 기타제조업

고무사유 : 재고부

사업자등록증 적용사업자 여부 : 여( ) 부( )  
전자세금계산서 전용메일주소 : royal583@bill36524.com  
담당자 : 김현석(053-583-8651, F053-583-8655)  
2013년 08월 27일  
서대구 세무서장

1

**공장등록증(상행)서**

■ 공장등록증에 관한 사항은 「환경개선특별회계법」 제15조제1항제1호에 따른다. (제15조제1항제1호)  
■ 「환경개선특별회계법」 제15조제1항제1호에 따른다. (제15조제1항제1호)

등록번호 : 503-81-28637

공장명 : 로알정공  
소재지 : 대구광역시 달서구 성서공단로25길 6 (갈산동)  
지적 : 503-81-28637  
등록번호 : 170111-0090374

공장소재지 : 대구광역시 달서구 성서공단로25길 6 (갈산동)  
지적 : 503-81-28637  
등록번호 : 170111-0090374

등록조건 : 「환경개선특별회계법」 제15조제1항제1호에 따른다. (제15조제1항제1호)  
「환경개선특별회계법」 제15조제1항제1호에 따른다. (제15조제1항제1호)

2013년 07월 10일  
한국산업단지공단

2

**건설업등록증**

업종 : 기계설비공사업 등록번호 : 대구 22-84  
상호 : (주)로알정공 대표자 : 박재덕  
영업소소재지 : 대구 달서구 갈산동 308-81 법인(주민) : 170111-0090374  
국적또는소속국가명 : 대한민국 등록일자 : 2003. 5. 7

건설산업기본법 제9조의 규정에 의한 건설업자임을 증명합니다.

2003년 5월 7일  
대구광역시 달서구청장

변경사항

변경년월일	변경구분	변경내용	기록년월일 기록자명

3

**달서자치구**

등록번호 : 503-81-28637  
제2호 : 개인하수처리시설설계·시공업등록증

상호(명칭) : (주) 로알정공  
성명(대표자) : 박재덕 주민등록번호 : 500828-1768321  
영업소소재지 : 대구광역시 달서구 갈산동 358-81번지  
전화번호 : (053)583-8651  
실행소소재지 : 특정대행계약 체결 [제15항환경경(주)]

「하수도법」 제51조제1항과 같은 법 시행규칙 제50조제3항에 따라 등록하였음을 증명합니다.

2007년 11월 19일  
대구광역시 달서구청장

4

**환경전문공사업 등록증**

등록번호 : 503-81-28637

1. 업종명 : 0102010101  
2. 대표자의 성명 : 박재덕  
3. 대표자의 생년월일 : 1959. 8. 28.  
4. 환경전문공사업의 종류 : 수질·환경전문공사업  
5. 영업소소재지 : 대구광역시 달서구 성서공단로25길 6 (갈산동)  
(전화번호 : 053-583-8651)  
6. 등록조건 : 「환경기술 및 환경산업 지원법」 시행령 제22조의4 등록기준 준수

「환경기술 및 환경산업 지원법」 제15조, 같은 법 시행령 제22조의4 및 같은 법 시행규칙 제30조제4항에 따라 환경전문공사업의 등록을 하였음을 증명합니다.

2015년 6월 2일  
대구광역시

5

**건설업등록증**

업종 : 상하수도설비공사업 등록번호 : 대구 달서구 300-13-03  
상호 : (주)로알정공 대표자 : 박재덕  
영업소소재지 : 대구 달서구 갈산동 308-81 법인(주민) : 170111-0090374  
국적또는소속국가명 : 대한민국 등록일자 : 2003.10.16

건설산업기본법 제9조의 규정에 의한 건설업자임을 증명합니다.

2009년 7월 9일  
대구광역시 달서구청장

변경사항

변경년월일	변경구분	변경내용	기록년월일 기록자명

6

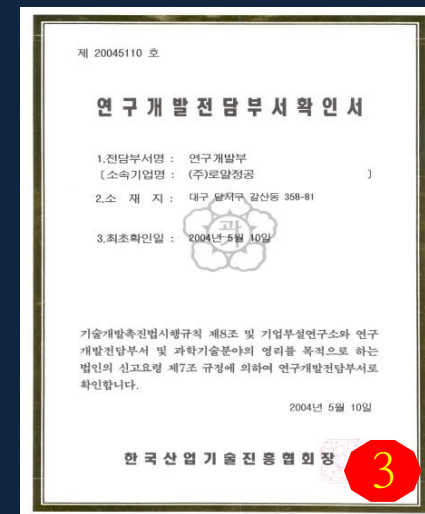
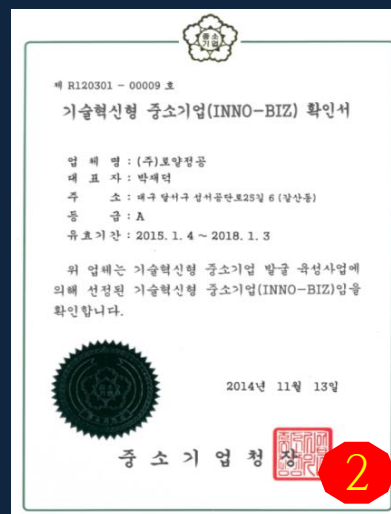
- ① Business Registration
- ② Factory registration certificate
- ③ Registered construction business (machinery equipment field)
- ④ Registered construction (sewage plant)
- ⑤ Construction of sewage treatment (design, commissioning etc)
- ⑥ Environment special construction (water quality)



# CERTIFICATE

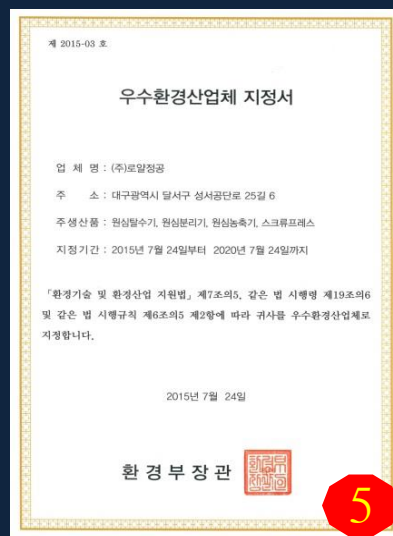


# CERTIFICATE



- ① API Certificate
- ② Technology innovation company certificate
- ③ Research and Development Institute Certificate

- ④ Certificate of Excellent Product Designation
- ⑤ Certificate of Excellent Environment Industry
- ⑥ ISO9001
- ⑦ ISO14001

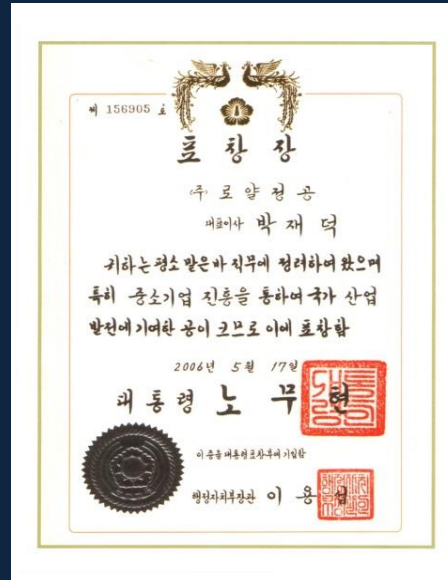


# AWARDS & PRIZE

## BRONZE TOWER



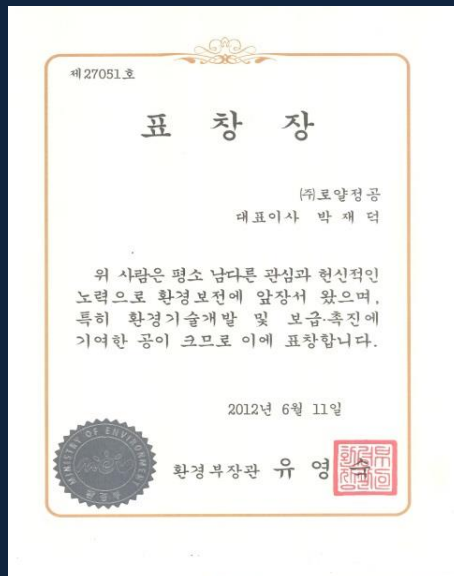
## THE PRESIDENT PRIZE



## PRIME MINISTER PRIZE



## MINISTER OF ENVIRONMENT PRIZE



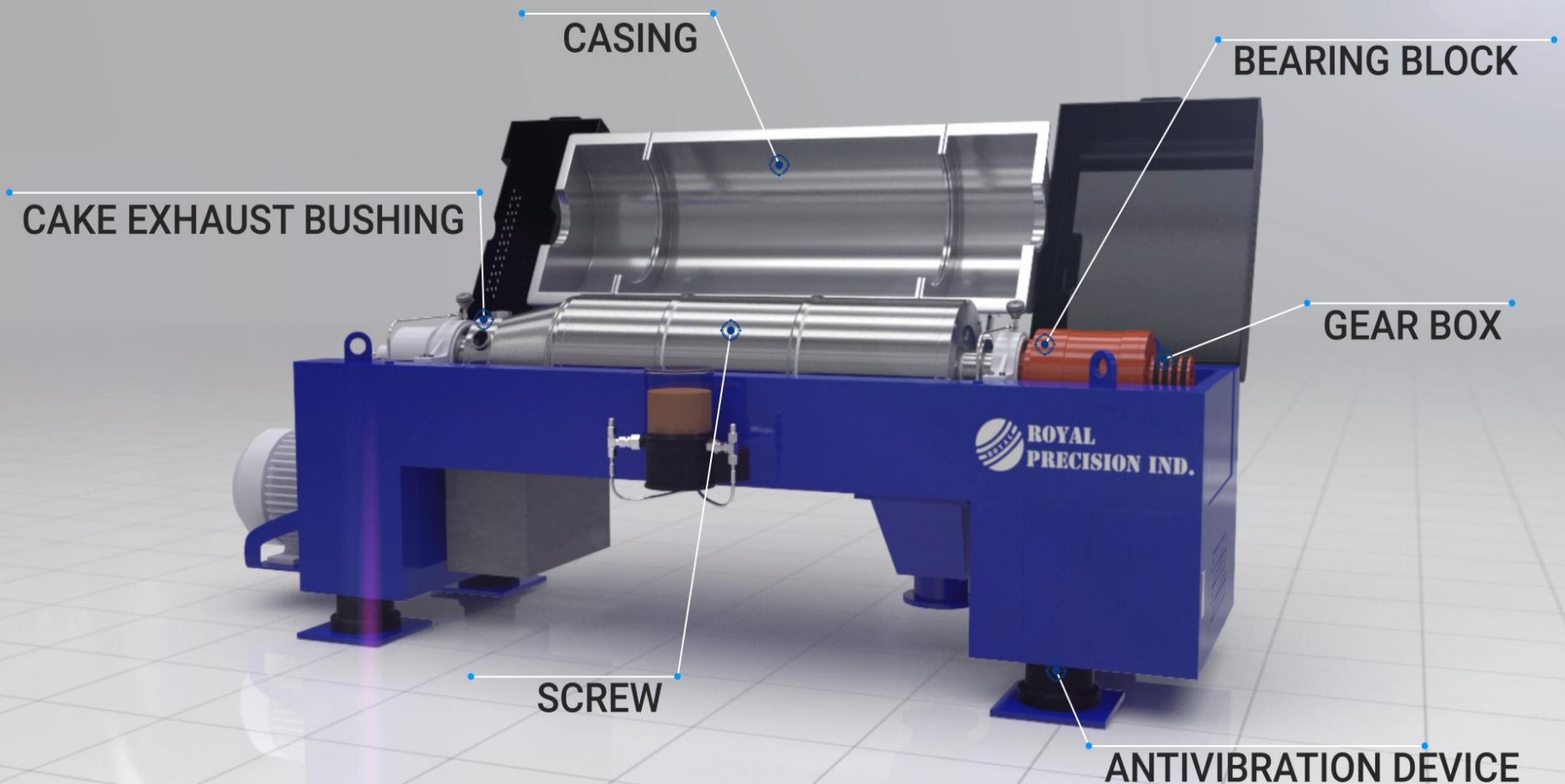
## KOREA PROCUREMENT AGENCY PRIZE





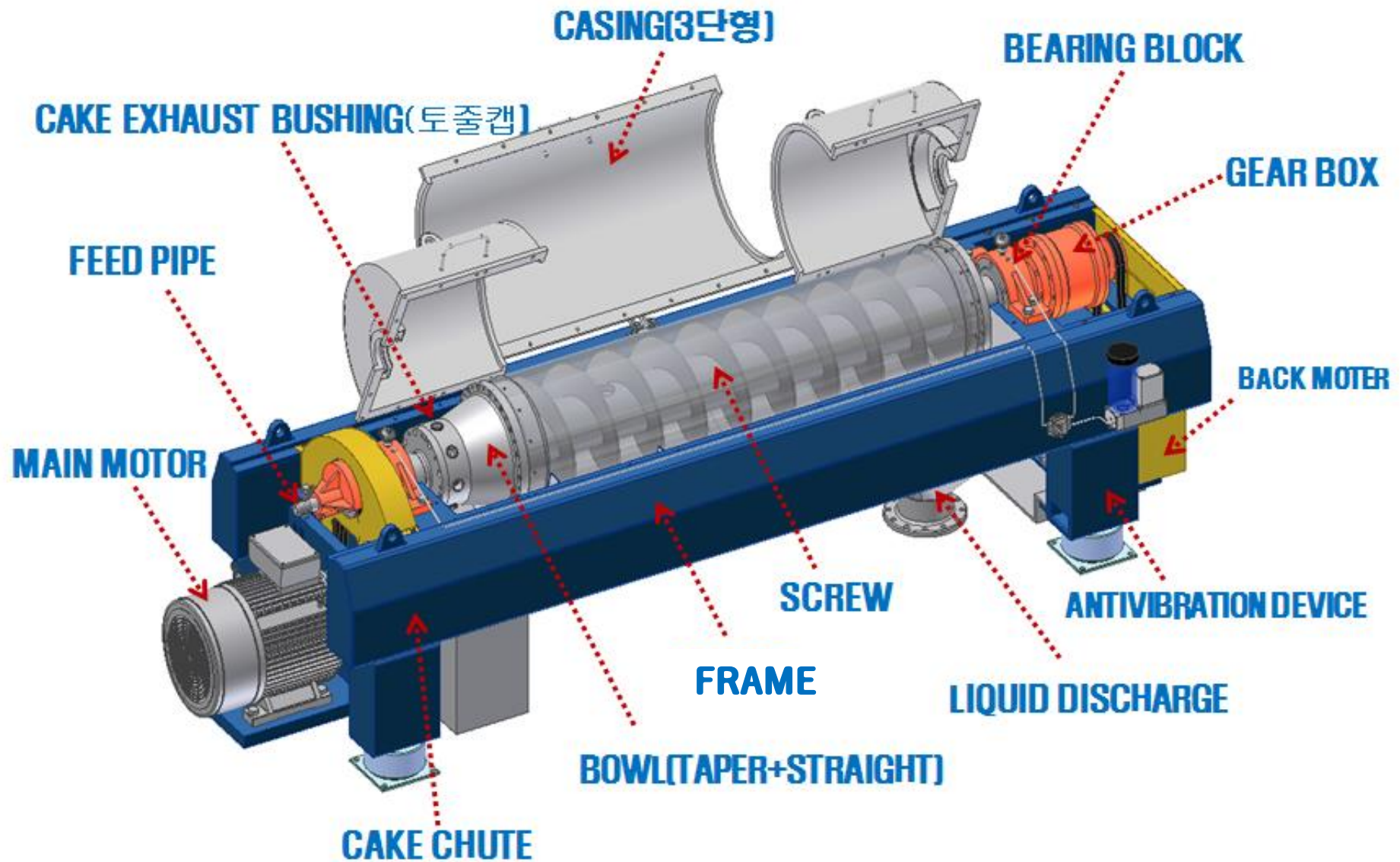
# NAME & STRUCTURE OF EACH PART

## Key Structure

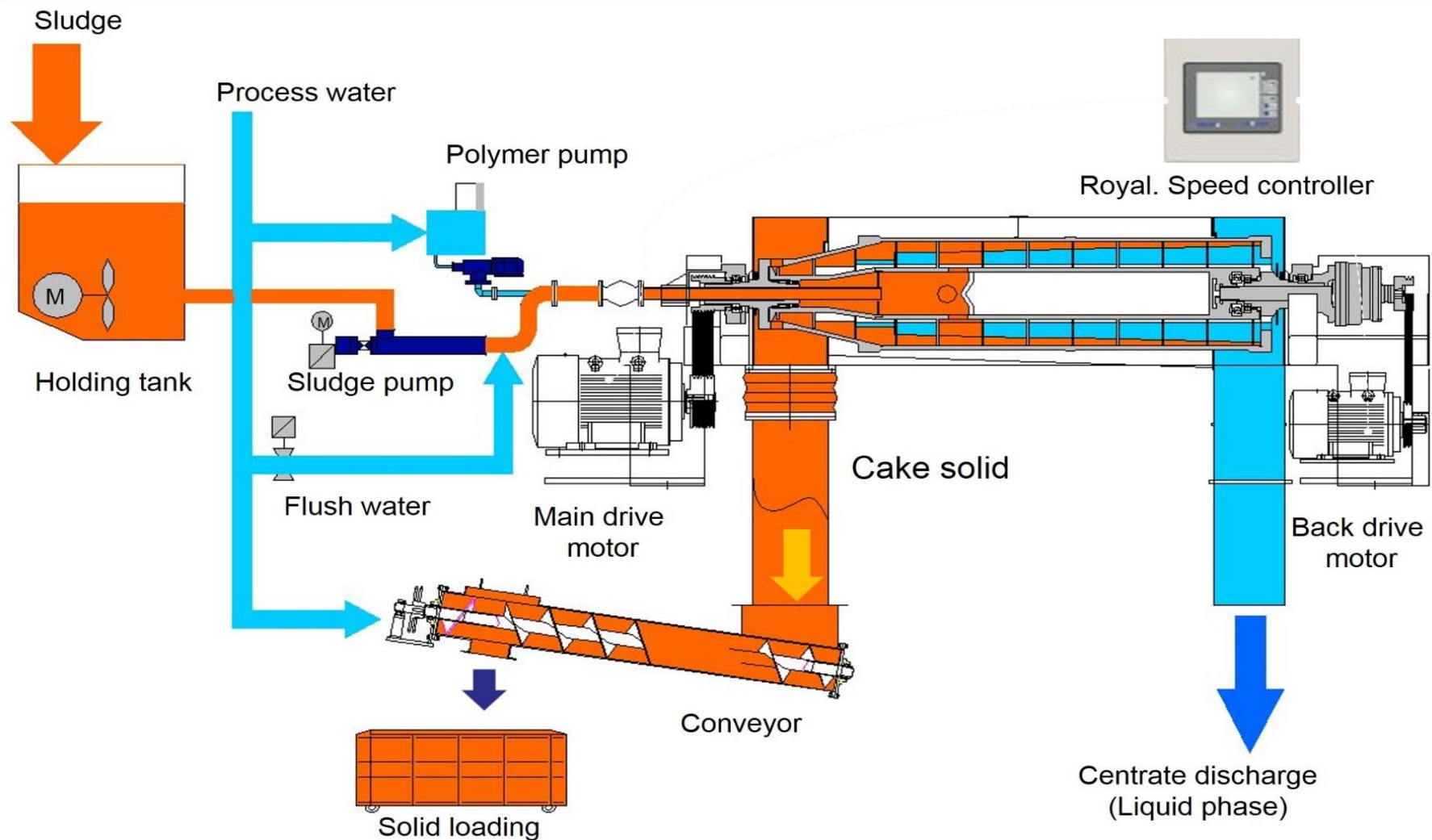


# NAME & STRUCTURE OF EACH PART

## Structure



### Centrifuge installation for dewatering of sewage sludge (Royal precision ind. Co.Ltd.)



### Sludge characterization

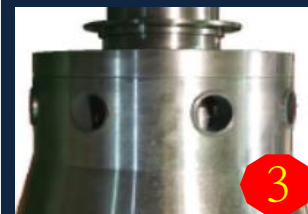
	Primary	Thickening	Excess biological	Centrifuge thickening	Digested	Mixed
TS (mg/L)	18,775	22,852	4,936	46,707	31,215	33,391
VS (mg/L)	10,796	13,918	3,403	33,614	14,920	18,647
VS/TS (%)	57.3	60.6	68.9	72	47.8	56.2
Moisture content(%)	74 ~ 77	75 ~ 80	77 ~ 83	77 ~ 83	71 ~ 75	74 ~ 77

### VS/TS ratio % & Moisture content

	Primary	Excess biological	Digested
VS/TS (%)	50 ~ 60	68 ~ 70	40 ~ 50
Moisture content(%)	74 ~ 80	77 ~ 83	71 ~ 77



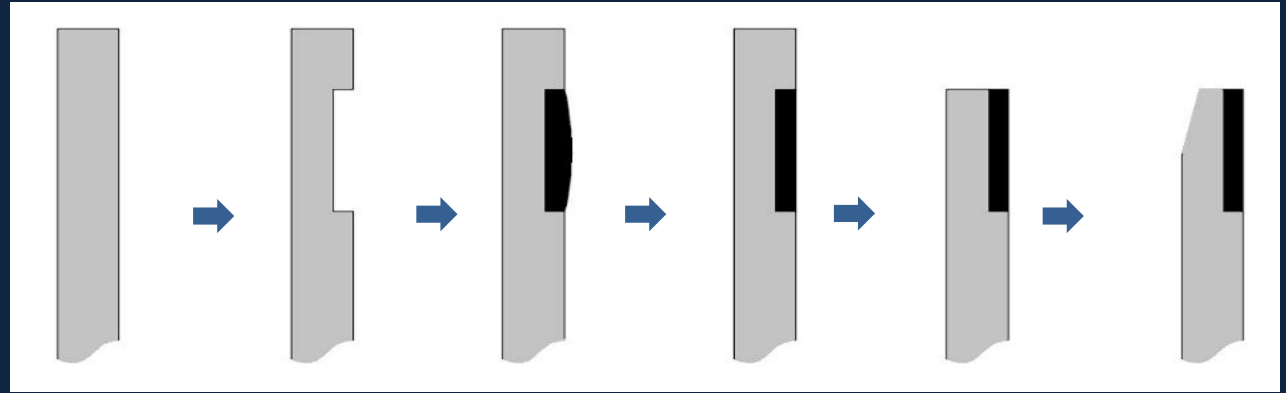
# MAIN FEATURE & QUALITY GUARANTEE CORE PARTS



1. Patent 10-0857507: Wing hardening technology Core is durable even in High density sludge.
2. Patent10-0920493: Noise prevention plate is excellent in noise prevention function.
3. Patent10-0953671: Screw-Decanter-Centrifuge type that Sludge concentration time is fast and dehydration rate is increased.
4. Patent10-0977196: The two-stage accelerated discharge cover device shortens the concentration time and accelerates the peeling of the cake.
5. Patent 0340190: Two-stage accelerating gearbox maximizes dewatering rate
6. Patent 0407896: Has the effect of reducing exhaust energy, minimizing load, and maximizing volume

# MAIN FEATURE & KEY TECHNOLOGY

## 1. Screw fight hardening method



- Smooth surface
- Making regular gap
- Lower turbulent eddy creation
- Scroll efficiency increase
- Smaller scrolling torque
- Reduction in power consumption



# MAIN FEATURE & KEY TECHNOLOGY

## 2. Noise control plate



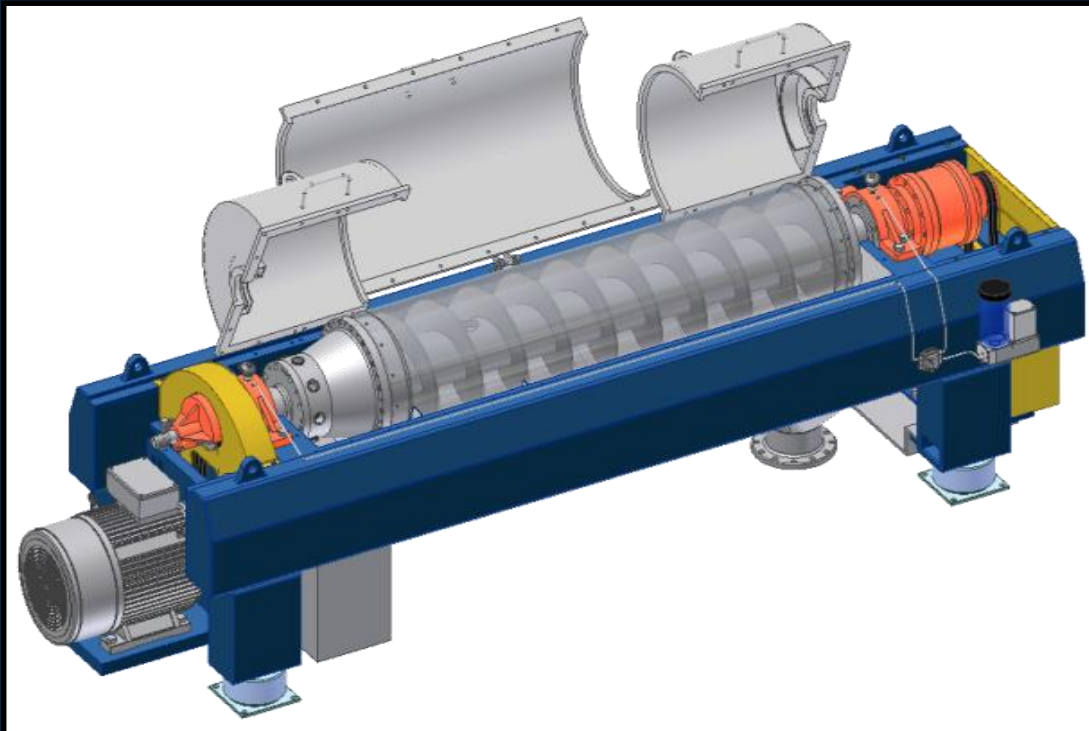
### Achieve 60dB

- To reduce decanter machine noise,
- Specially to minimise the bolt hole that produce vortex/turbulence noise
- Noise control plate should be designed so that the noise is produced within parts of the sound spectrum that have low noise levels.

- ✓ Noise control plate mounted onto wrench bolt
- ✓ Round head bolt reduce noise level

# MAIN FEATURE & KEY TECHNOLOGY

## 3. Multi stage casing cover



**Fast & Easy Maintenance,  
Save working time!**

- Multi-stage casing
- Convenient maintenance, only opening small casing
- Reduce Noise & vibration of the effects of increased stiffness
- Reduce maintenance workers

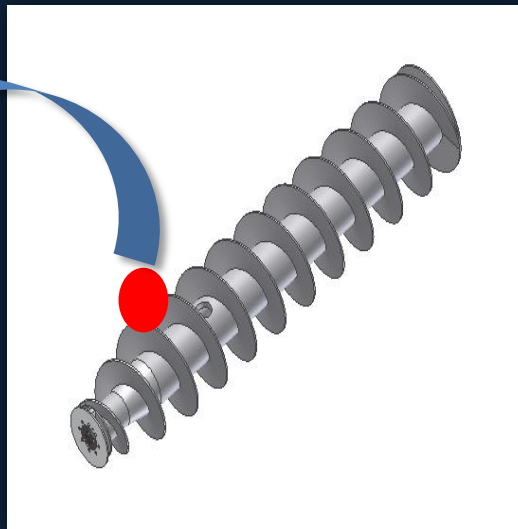
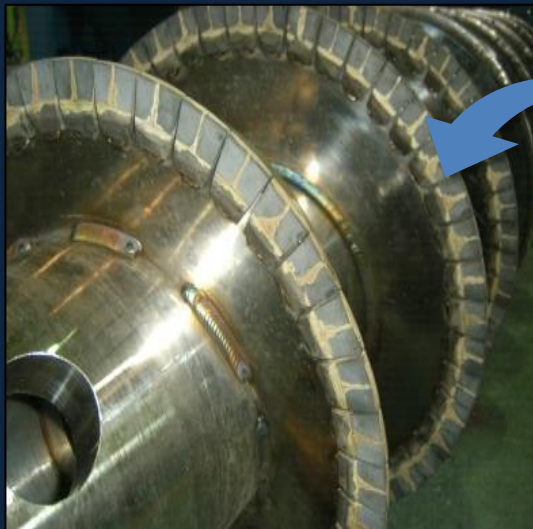
# MAIN FEATURE & KEY TECHNOLOGY

## 4. Screw conveyor hardening



### Strong to Heavy Solid

Flame sprayed & WC Tile Ceramic , tungsten carbide and Special surface coating for high acid, non abrasive corrosive material – Duplex, hastelloy fusion



# MAIN FEATURE & KEY TECHNOLOGY

## 5. Solids discharge wear protection



### WC Bush

#### Permanent durability, No maintenance

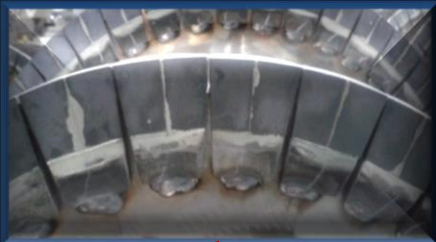
- Existing Decanter that there are too many maintenance, as brittle ceramic cause discharge port to break easily.
- Non permanent complicated structure is extremely dangerous for the case of high revolution machine.
- New material discharge cap is almost permanent and internal exchange structure that is adapted for high revolution.



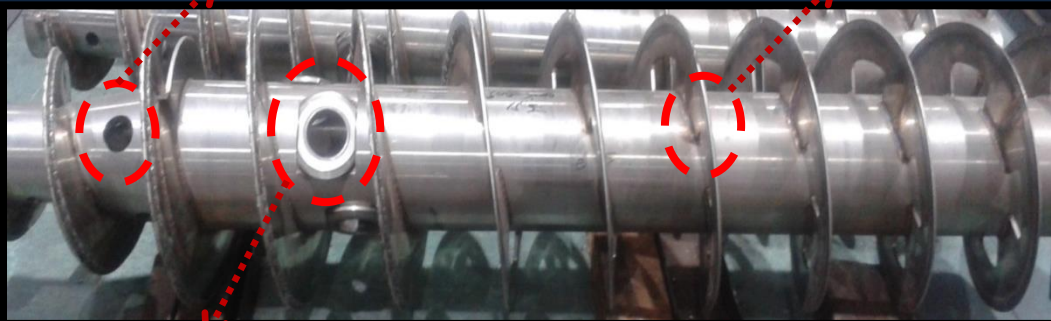
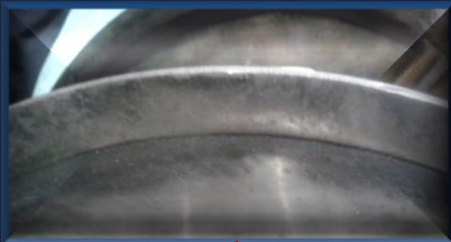
# MAIN FEATURE & KEY TECHNOLOGY

## 6. Wear protection & Corrosion resistance part

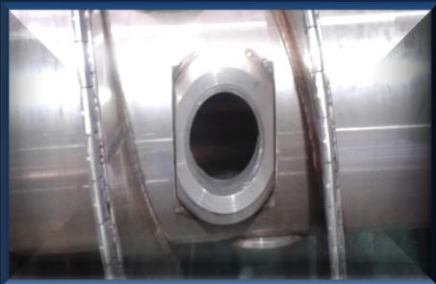
WC Carbide Tile



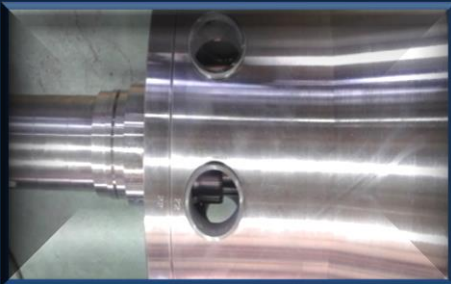
WC Alloy Eutalloy



Sludge Exhaust Bushing



Cake Exhaust Bushing



### Great permanence and reliability

- uses high-grade stainless steel for all parts.
- High stiffness screw design,
- WC Tile, and Hastelloy, Ceramic-carbide coating.
- Special thermal processing. Kolsterizing.

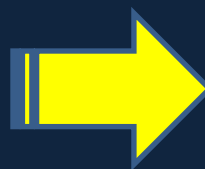
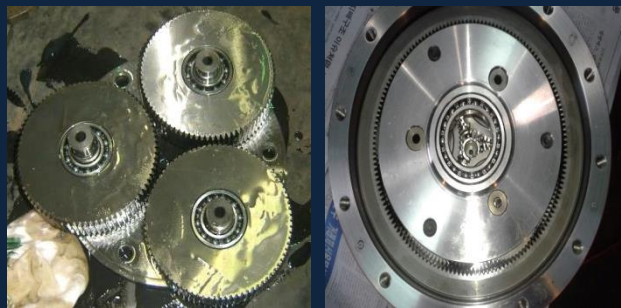
# MAIN FEATURE & KEY TECHNOLOGY

## 7. Power Transmission

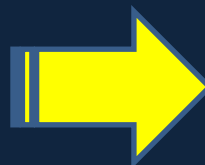
Parts photo

Assembled

Planetary  
reducer



Cyclo  
+  
Planetary  
reducer



### Wide-ranging

- Offers a variety of gearboxes that are used in decanter
- Designed to fit into all applications.
- Our engineering experience has allowed us to provide customers with many alternatives that will save them money in the long run by allowing them to avoid many unnecessary repair costs



# MAIN FEATURE & KEY TECHNOLOGY

## 8. HMI total automation



### Convenient operation

- HMI conventional operation panels allows easy operation
- Siemens PLC Program + Yasakawa Inverter can be centralized control method and has all interface working operations.
- With touch screen is positioned close to decanter centrifuge & used mainly for maintenance
- The operator can observe and verify the results of operating condition, if required.

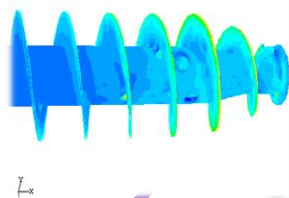
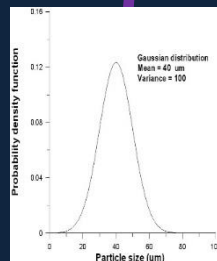
# MAIN FEATURE & KEY TECHNOLOGY

## 9. Optimum design, CFD Simulation

More than 1,000 sludge ingredients have been successfully, We provides optimal design value with abundant field experience.

Partical size,  
viscosity, density etc..  
Parameter  
considering

Capacity, power.  
Special design  
factor



$$\Sigma = \frac{\pi \omega^2}{g} \left[ I_1 \left( \frac{3}{2} \cdot r_2^2 + \frac{1}{2} \cdot r_1^2 \right) + I_2 \left( \frac{r_2^2 + 3r_2r_1 + 4r_1^2}{4} \right) \right]$$

$$\Sigma = \frac{\pi \times 228.74^2}{g} \left[ 2.142 \left( \frac{3}{2} \cdot 0.375^2 + \frac{1}{2} \cdot 0.24^2 \right) + 1.104 \left( \frac{0.375^2 + 3 \times 0.375 \times 0.24 + 4 \times 0.24^2}{4} \right) \right] = 11558m$$

$$P_p + P_s + P_B + P_{WB} = 75 + 9.3 + 11.5 + 1.7 = 98kW (750type)$$

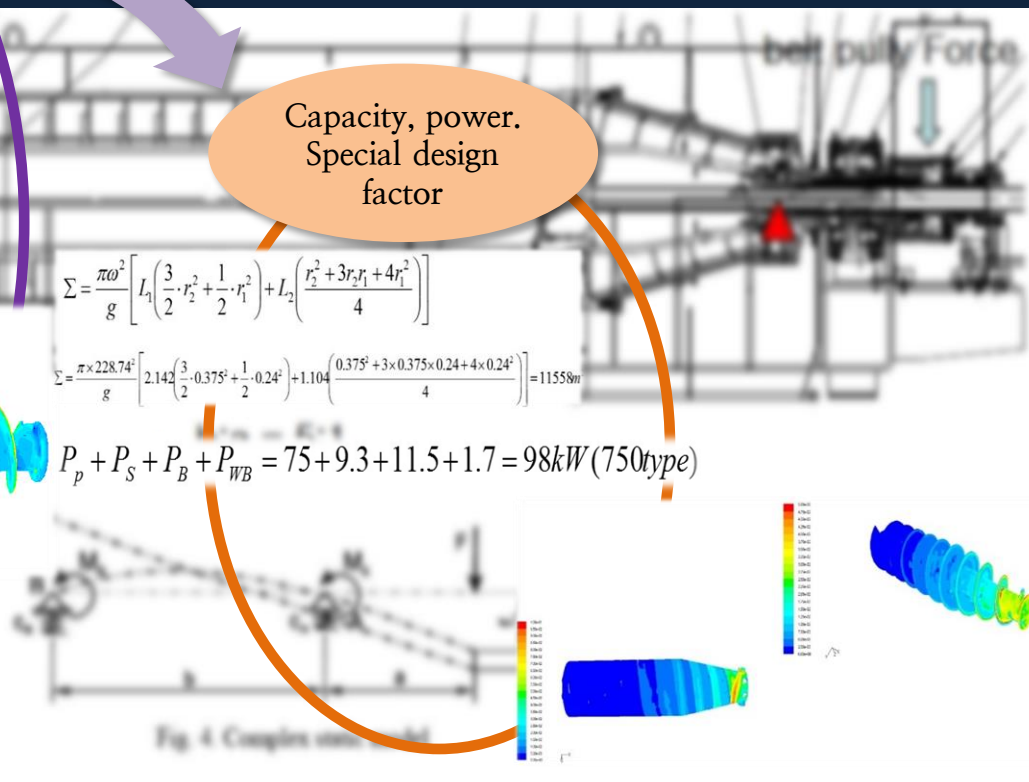
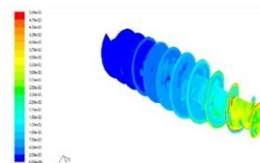
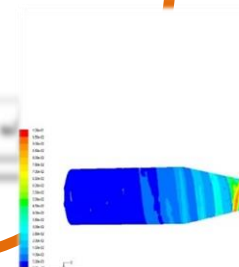


Fig. 4. Complex structure



**BUSINESS FIELDS**

**“VALVE”**

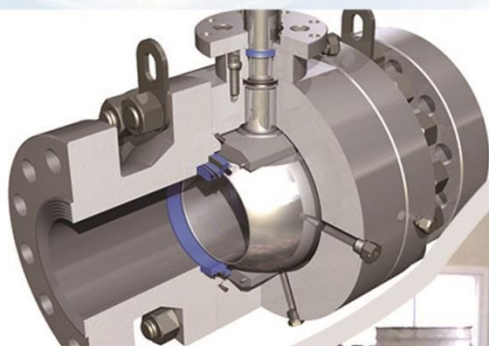


# RVC

www.korearoyal.com

## ROYAL BALL VALVES

ROYAL Ball Valve, since foundation year 1986, develop Manual, Special, and Order Made Valve with excellent quality based on the various experience and advanced technologies and supply to the various industrial field including Oil, Gas, the food, chemistry, Alcohol, steel, fiber, environment, and etc.

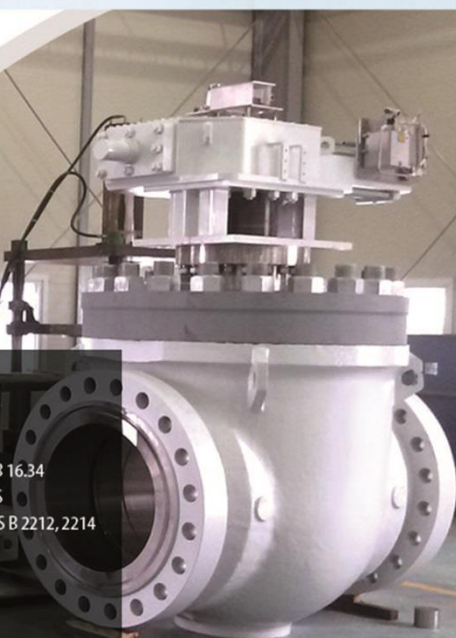


### Main Products

- CASTING BALL VALVE
- FORGED BALL VALVE
- 2WAY BALL VALVE(SOFT & METAL SEAT)
- 3WAY BALL VALVE(METAL SEAT)
- DIVERT 3WAY BALL VALVE(Y-TYPE / T-TYPE)
- DIVERT 4WAY BALL VALVE
- TANK BOTTOM BALL VALVE
- ECCENTRIC HALF BALL VALVE
- POCKETLESS BALL VALVE

### Specification

- CLASS : 150# ~ 1,500#
- SIZE : 1/2" ~ 60"
- INSPECTION & TEST : API598, ANSI B 16.34
- FACETO FACE : ANSI B 16.10, OTHERS
- FLANGE DIMENSION : ANSI B 16.5 JIS B 2212, 2214
- FULL BORE & REDUCED BORE



**Royal Valve 30 years**  
**With the quality of the Royal,**  
**With Royal's reputation,**  
**Reward you with the Royal**



1

## RFB-FLG' D BALL V/V



### Standard Design

- Design Press' : 0.1~79kgf/cm<sup>2</sup>
- Test Press' : API598, ANSI B16.34
- Face to Face : ANSI B16.10
- Flange Dimension : ANSI B16.5, JIS B2214



2

## RJB-JACKETED BALL V/V



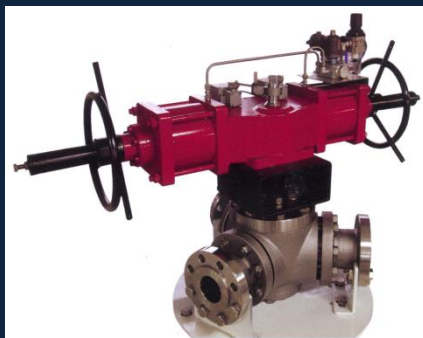
### Standard Design

- Design Press' : 0.1~24kgf/cm<sup>2</sup>
- Design Temp' : -20~230°C
- Pneumatic Operated & Electric Operated





## 3 R3B-DIVERT 3WAY Y-TYPE



### Standard Design

- Max Design Press' : 24kgf/cm<sup>2</sup>
- Max Design Temp' : 220°C
- Service Name : Nylon Chip, Polyester Chip, Power
- Pneumatic Operated Air Press' : 4~6kgf/cm<sup>2</sup>



## 4 R3B-DIVERT 3WAY T-TYPE



### Standard Design

- Design Press' : 0.1~24kgf/cm<sup>2</sup>
- Design Temp' : -20~220°C
- Service Name : Water, Oil, Gas, Chemical, etc



## 5 R4B-DIVERT 4WAY BALL V/V



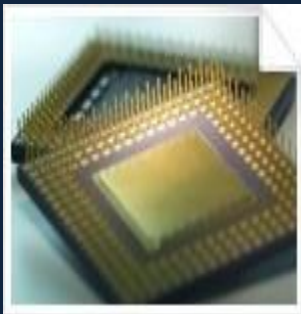
### Standard Design

Design Press' : 0.1~24kgf/cm<sup>2</sup>

Design Temp' : -20~220°C

Face to Face : Maker Std

Flange Dimension: ANSI B16.5, JIS B2214



## 6 RTB-TANK BOTTOM BALL V/V



### Standard Design

Design Press' : 0.1~24kgf/cm<sup>2</sup>

Design Temp' : -20~220°C

Pneumatic Operated Press : 4~6kgf/cm<sup>2</sup>



## 7 REB-ECCENTRIC HALF BALL V/V



### Standard Design

- Design Press' : 0.1~24kgf/cm<sup>2</sup>
- Test Press' : API598, ANSI B16.34
- Face to Face : Maker Std
- Flange Dimension: ANSI B16.5, JIS B2214



## 8 RVB-VACCUM BALL V/V



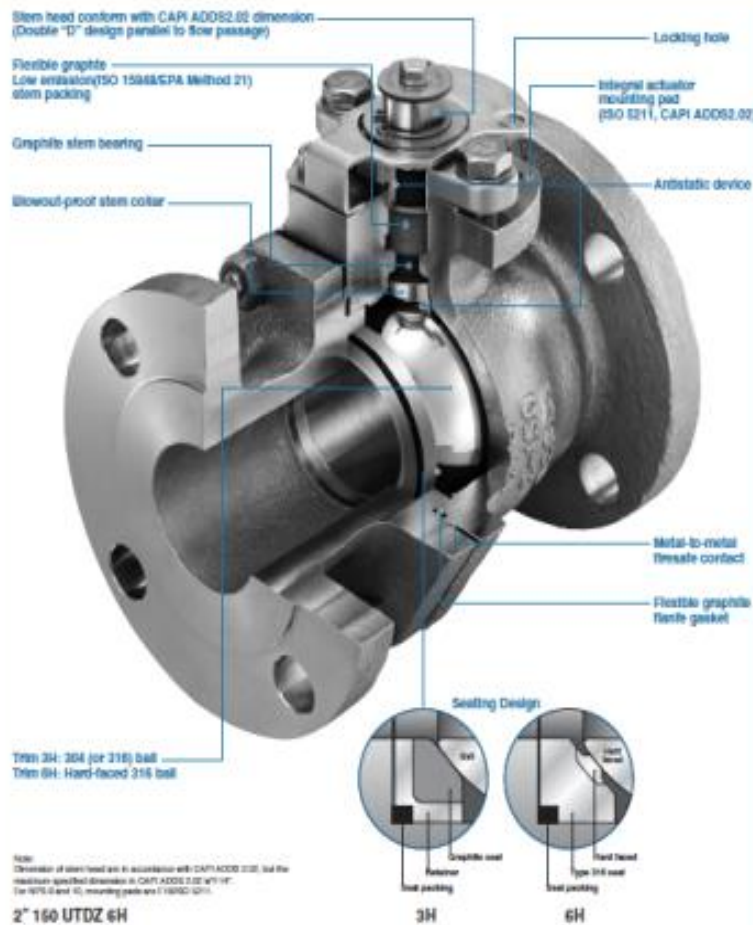
### Standard Design

- Wall Thickness : ANSI B16.34
- Face to Face : ANSI B16.10
- Test Specification : API598

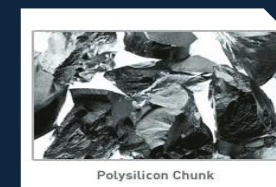
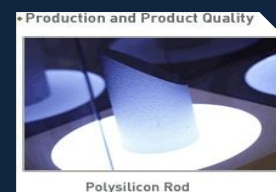




## 9 METAL SEAT BALL V/V FLG' D RF



Valve Design		Floating Ball Valve		Trunnion Mounting Ball Valve
Trim symbol		5H	6H	6H
Temp.		300°C	500°C	450°C
		572°F	932°F	842°F
Seat leakage*1		ANSI FCI 70-2 Class VI		
Parts	Ball	ASTM A276 Type 316 or ASTM A351 CF8M + Cr plated	ASTM A276 Type 316 or A351 Gr.CF8M + SFNi *2	ASTM A276 Type 304 + SFNi *2
	Ball Seat	ASTM A276 Type 316 + SFNi *2	ASTM A276 Type 316 + SFNi *2	ASTM A276 Type 304 + SFNi *2
	Stem	A 564 Type 630	A 564 Type 630	ASTM A276 Type 304 + SFNi *2



# ROYAL-BELTPRESS

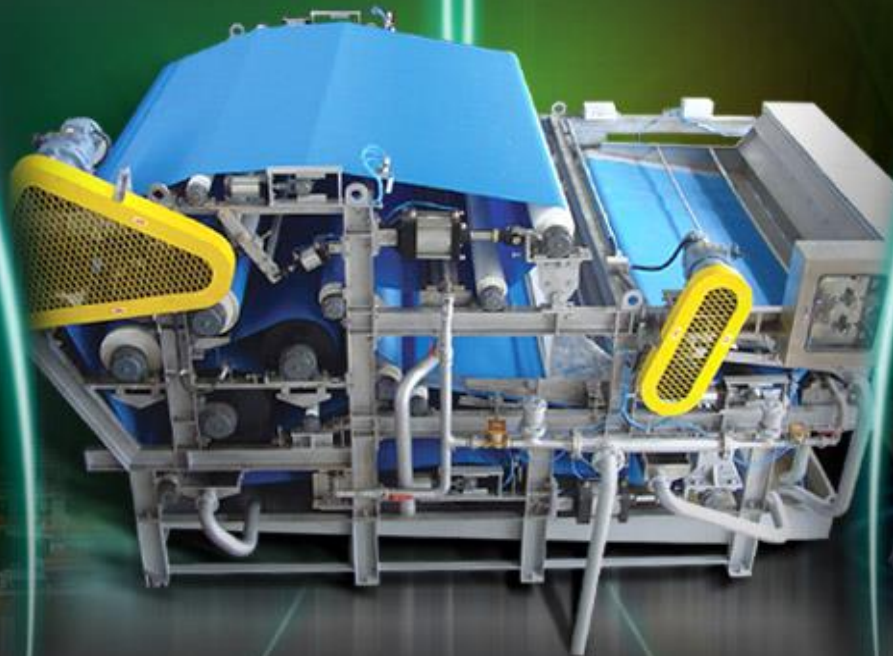
## REMARKABLE SLUDGE DEWATERING

EFFICIENT SLUDGE DEWATERING

LOW INVESTMENT AND OPERATING COSTS

CAKE SOLID UP TO 50% DEPENDS ON  
SLUDGE CONDITIONS

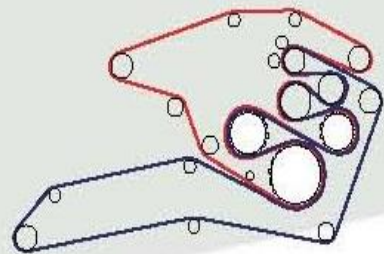
AUTO WASHING AND CLEANING  
NOZZLE SYSTEM



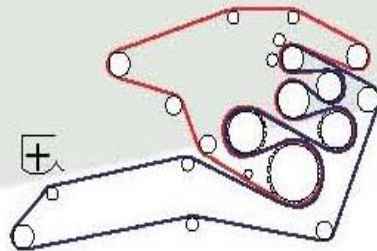


# WHAT DIFFERENT ?

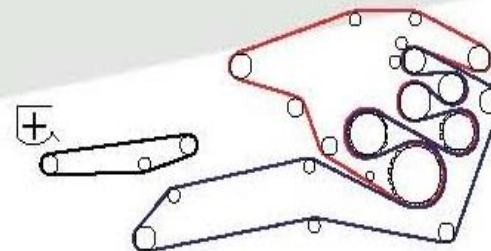
Pre-section + Dynamic High Efficiency  
6 stage Roller Main Section + After Section



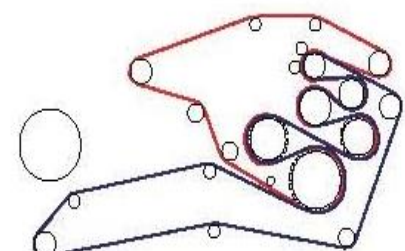
Standard Type (A Type)



(A)<sup>+</sup>  
Auto Feeder attached (B Type)  
- option -



(B)<sup>+</sup>  
Belt Thickener attached (C Type)  
- option -



(A)<sup>+</sup>  
Drum Thickener attached (D Type)  
- option -

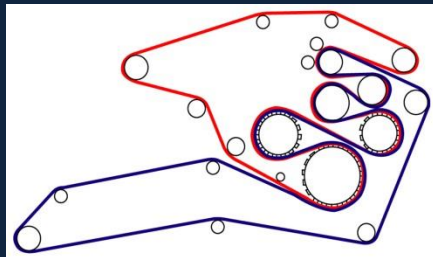
Component parts of Pre-Section, Drum Screen, Auto-Feeder, Belt Thickener + Dynamic Work Frame and Various kinds of S-Shape Roller Stages arrangement in Main Body + Ending composed of Add High Pressure Zone dewatering device gives High dewatering effects for all different types of wastewater sludge.

# BASIC MODEL

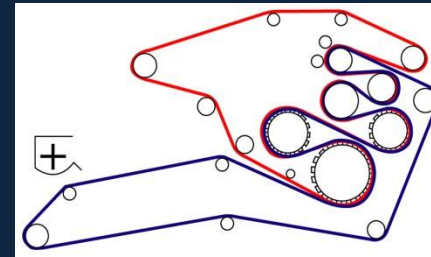


## 6 STAGE MEDIUM PRESSURE

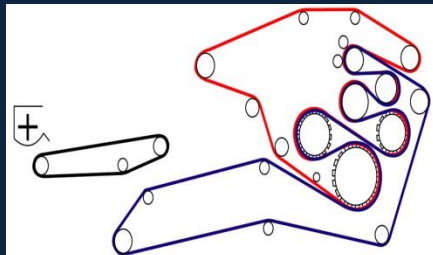
- 6 Stage Roller pressure
- Can be mounted with DRUM/BELT Thickener, AUTO-Feeder accordingly.
- Use for General type Sludge
- +15% DS



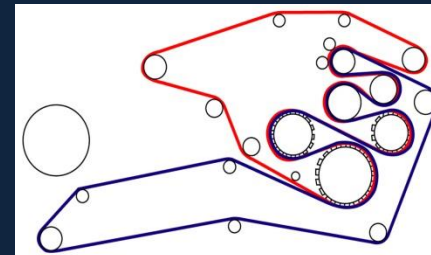
STANDARD (A) TYPE  
6 Medium pressure Roller  
+ Gravity Zone



AUTO-FEEDER  
Mounted+A (B)



Auto-Feeder+Belt  
Thickener  
Mounted+A (C)



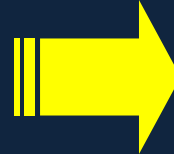
DRUM SCREEN  
Mounted+A (D)

# WHY ?

The “Sufficiency Dewatering” available equipment

## Conventional Dewatering Devices

- ▶ Dynamic Frame Work
- ▶ High Drainage Zone
- ▶ Wedge Zone
- ▶ Squeeze Zone
- ▶ High Pressure Zone



## ROYAL-BELTPRESS

Extract both “Free & Absorbed”  
water

Cuts typical waste volume  
higher than others

Efficiently achieves >20% dry  
solid

Low energy, Long Durability,  
High Effect against others

Extract the free water contained in the liquid  
sludge, limited to ~20%DS in sludge cake.

# LIFE SPAN ?

## *LONG DURABILITY, DYNAMIC FRAME WORK*

- ① The well Conditioned Sludge fed on the upper Belt,
- ② Distributes evenly by Dynamic Frame, Good arrangement Rollers, good attachments,
- ③ Belt Thickener, Drum Screen, Auto-Feeder etc.

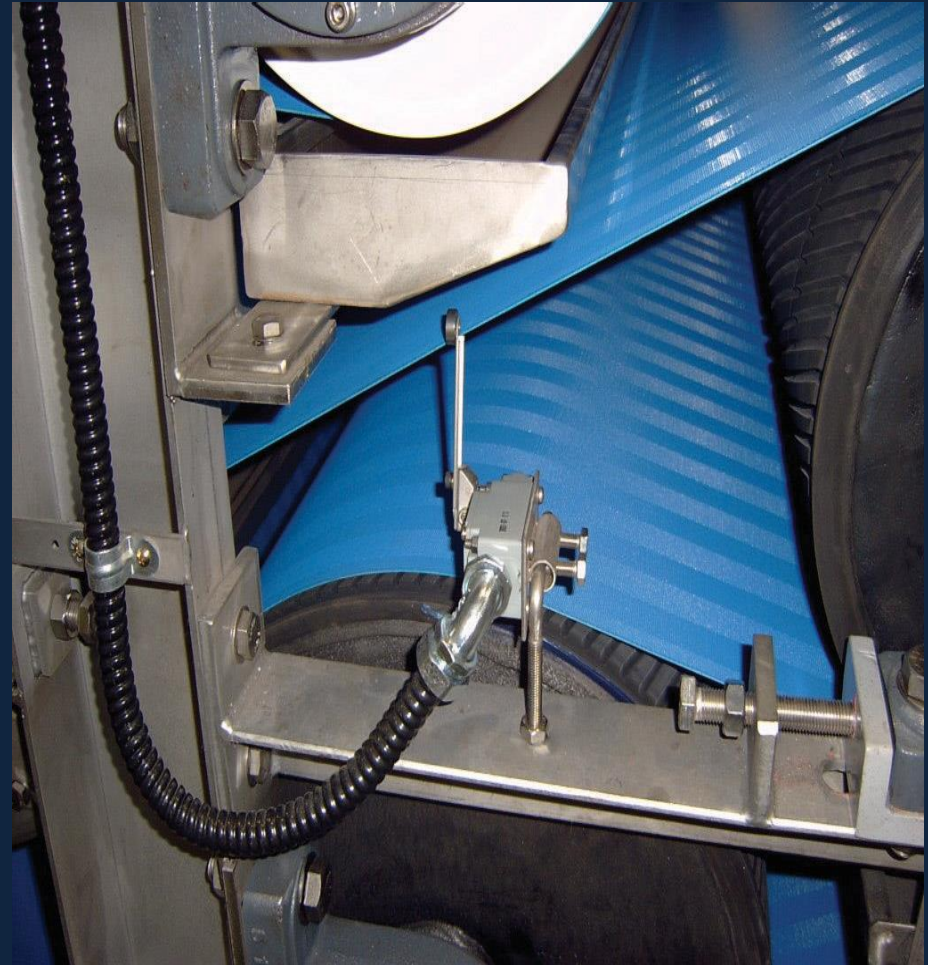




# MAIN FEATURE & QUALITY ?

## *SPECIAL HAND-MADE RUBBER ROLLER*

- The Special Flute Helical gives fast High drain & Squeeze dewatering effect
- Filtrate flow through both Belts without Rewetting the Cake
- Dynamic S-Shape roller arrangement gives High Effect dewatering





# MAIN FEATURE & QUALITY ?

## *DYNAMIC STRUCTURED ROLLER ARRANGEMENT*

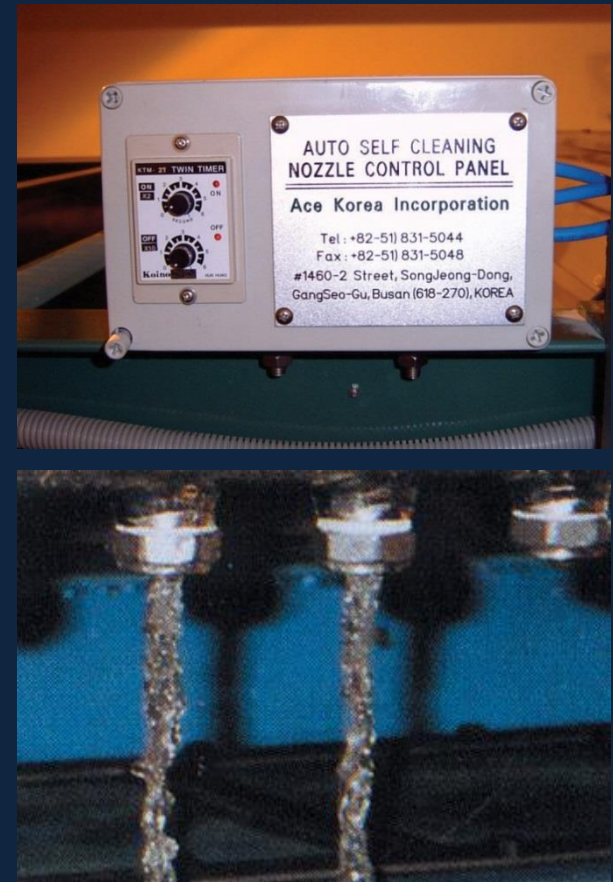
- Polyamide coated Roller gives high effect squeezing,
- Belts travel around rollers of smaller Diameter,
- The pressure increases gets more water squeezed out.



# MAIN FEATURE & QUALITY ?

## *SELF-CLEANING NOZZLE SYSTEM*

- No need cleaning work
- Timer, Sensor operates by Full Automatic Washing System
- Long Durability Nozzle Tip
- High Pressure but Low water Consumption
- Recycle Water reuse



# MAIN FEATURE & QUALITY ?

## *THICKENER OPTION*

Depending on the nature of the sludge, Thickener option can be adopted to dehydrate the FLOC free-water as much as possible Before entering gravity dehydration section:



AUTO-FEEDER

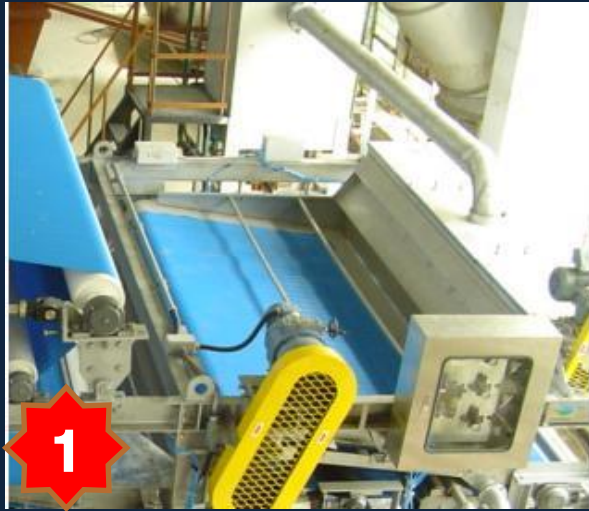


DRUM SCREEN

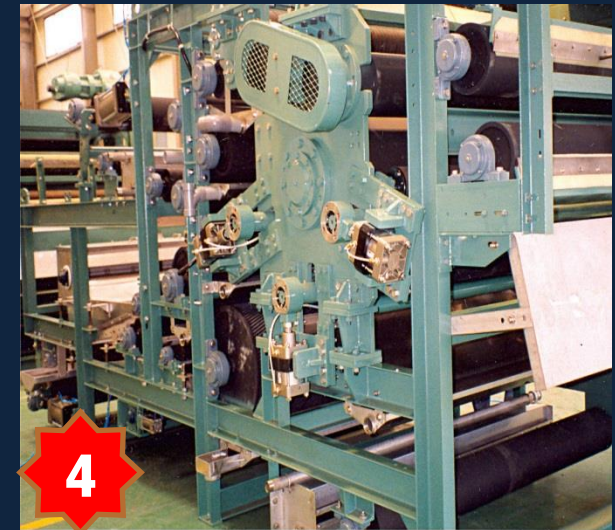


# MAIN FEATURE & QUALITY ?

*30-year KNOW-HOW and more than 300 sets reference-achievements, and a variety of actual site sludge from all over the world*

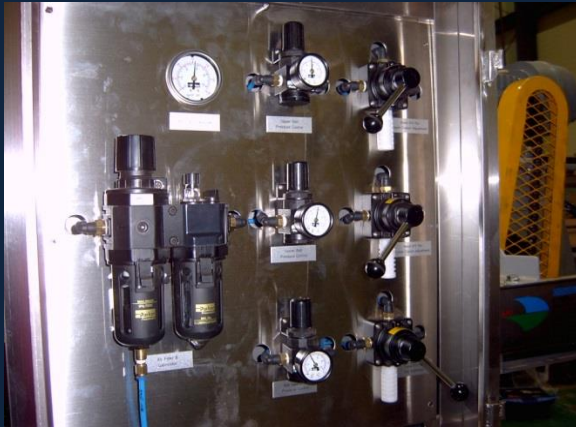


1. BELT-THICKENER,
2. LOW PRESSURE ROLLER,
3. MEDIUM PRESSURE ROLLER,
4. HIGH PRESSURE ROLLER



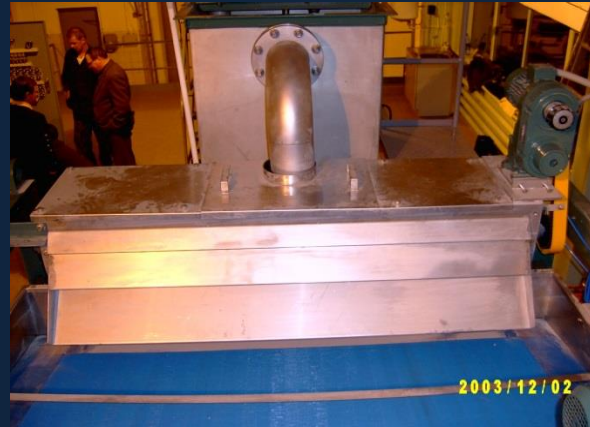
# MAIN FEATURE & QUALITY ?

## ATTACHEMENTS DEVICES



### AIR CONTROL PANEL

*Depending on the thickness of the sludge inlet, the most appropriate pneumatic tension control is automatically adjusted to ensure optimum dehydration.*



### AUTO-FEEDER DEVICE

*Auto Feeder is the best device to do enough pre-dewatering before inputting sludge to main roller. It is a device that raises the dehydration efficiency by natural dehydration of free-water formed by FLOC as much as possible.*



### BELT THICKENER

*The gravity dehydrator Belt-Thickener is designed to obtain the optimal conditions for natural dehydration, the sludge should be designed and checked carefully for its properties, speed, tilt angle, and belt conditions as well.*



# MAIN FEATURE & QUALITY ?

## *ATTACHEMENTS DEVICES*



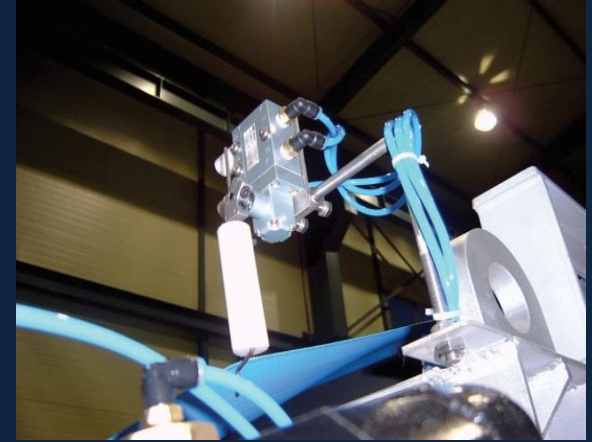
ADD-PRESSURE  
ROLLER

*The final add-pressure roller is helps to peeled off the final cake with linear pressure and to help dehydrate the filtrate. (Option)*



AIR-CYLINDER  
TENSION  
DEVICE

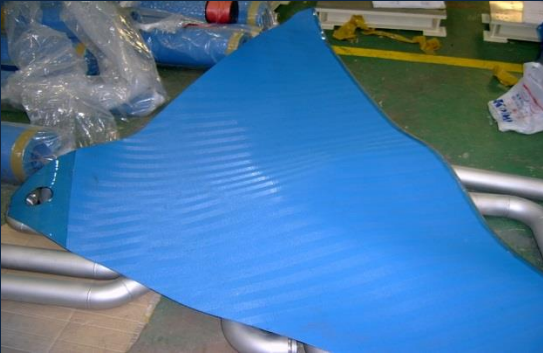
*The reason for using Air Cylinder (without Bellows) and Limit Switch are that, The Air Cylinder & Limit Switch is attached to the left & right sides or Upper & Lower position to find the optimum balance point to prevent belt tilt and help to travel in the correct position.*



LIMIT SWITCH

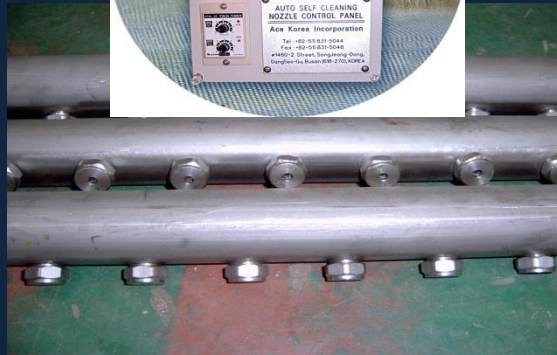
# MAIN FEATURE & QUALITY ?

## ATTACHEMENTS SYSTEM



### BELT JIG

*The Belt Jig is provided to the customer for ease in replacing or mounting the Belt.*



### AUTO SELF-CLEANING WASHING NOZZLE SYSTEM

*The automatic cleaning nozzle device system is not the conventional manual cleaning method, that Sludge deposits in the nozzle are discharged instantaneously and Nozzle clogging is eliminated by the automatic timer. Nozzle clogging prevents sludge from entering the belt and shortens the life of the nozzle.*

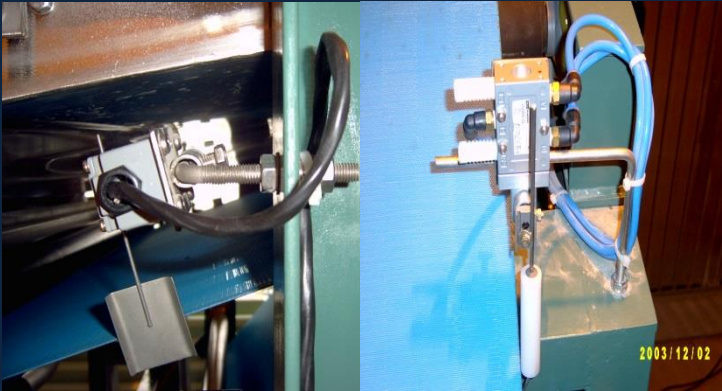


### INDIVIDUAL SLUDGE MIXING SYSTEM

*It is designed to form Floc to be an optimal Dewatering with Polymer and sludge mixed well.*

# MAIN FEATURE & QUALITY ?

## ATTACHEMENTS SYSTEM



### UPPER & LOWER BELT MEANDERING S/W

*Upper and lower BELT Meandering adjustment Switch is always helps to allows the belt to continue to travel at the correct position. In particular, It is also designed to be safe to shut down the equipment while ringing an alarm when the Belt is out of range.*



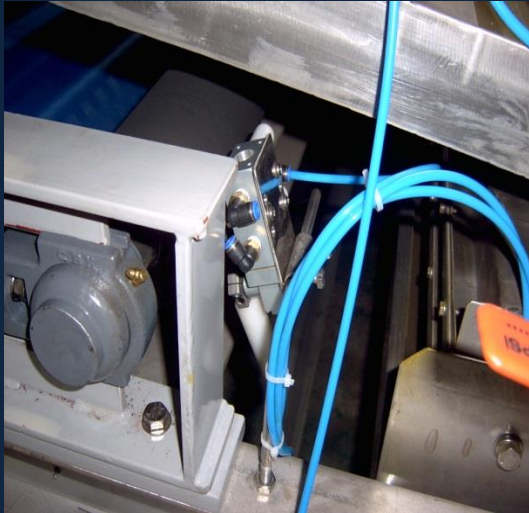
### PLC CONTROL PANEL

*It can work with several unit Beltpress and other devices through PLC Program and also Can check and adjust real-time equipment via the Internet in the central control room.*



# MAIN FEATURE & QUALITY ?

## ATTACHEMENTS SYSTEM



ROLLER  
ALIGNMENT

*It is a function to prevent derailment of Roller in advance.*



AUTO POLYMER  
MIXING SYSTEM

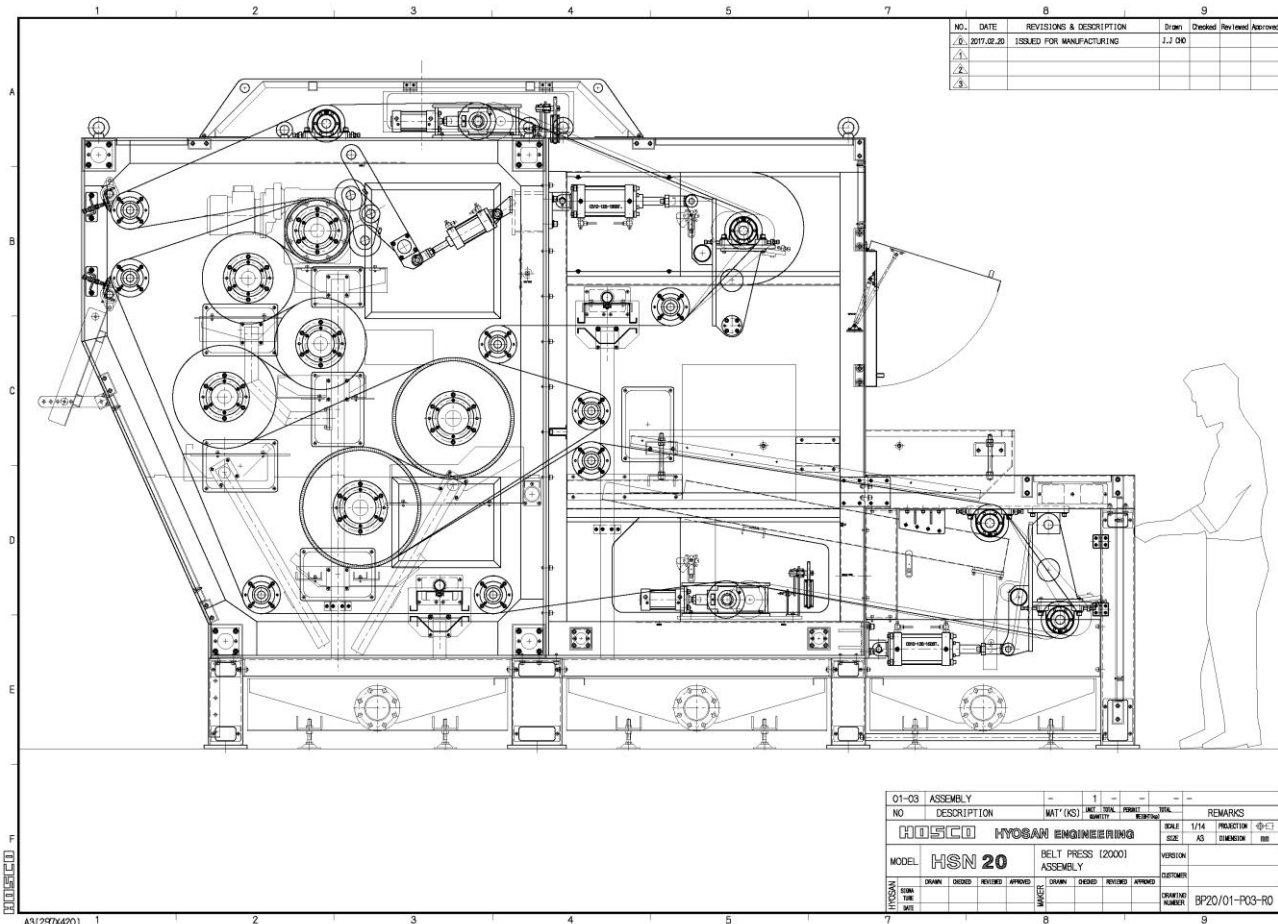
*Find out the most economical amount of polymer and set-up, It is automatically supplied to help form optimal floc.*



CAKE CHUTE

*It is designed to get as clean as possible from the belt of the tear cake finally.*

## MAIN FEATURE & QUALITY ?



*MAIN  
SPECIFICATION  
MEDIUM  
PRESSURE*

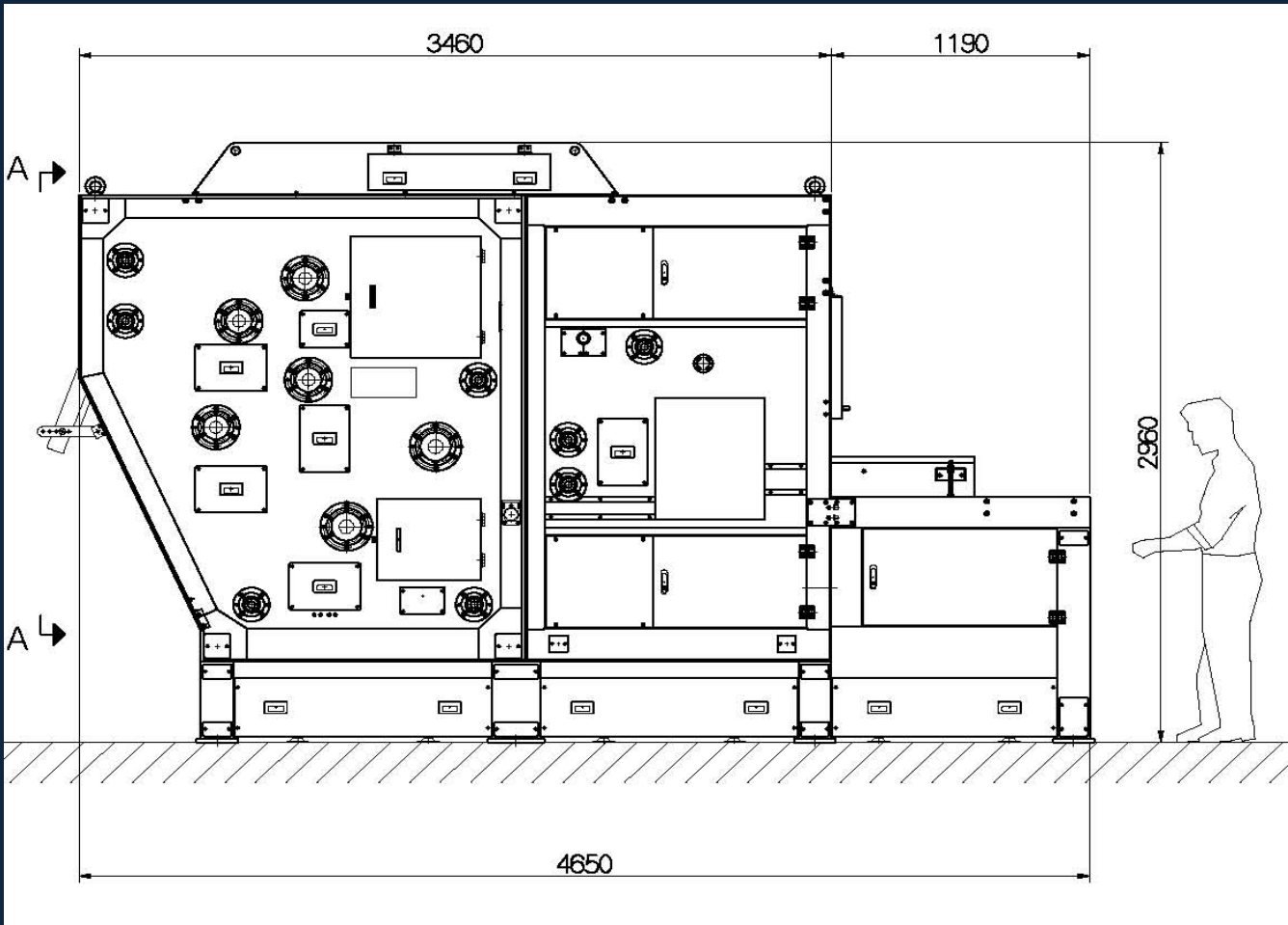
# “NAKED OPEN TYPE”

## Specification

Dimension (mtr)LxWxH	Model	Belt With (mm)	Weight (kg)	Energy Consumption (kw/h)
4.2 x 1.6 x 2.3	HSN-100W	1,000	2,900	0.75
4.6 x 2.8 x 2.5	HSN-200W	2,000	5,300	1.5
4.6 x 3.8 x 2.6	HSN-300W	3,000	10,000	2.6



# MAIN FEATURE & QUALITY ?



*MAIN  
SPECIFICATION  
MEDIUM  
PRESSURE*

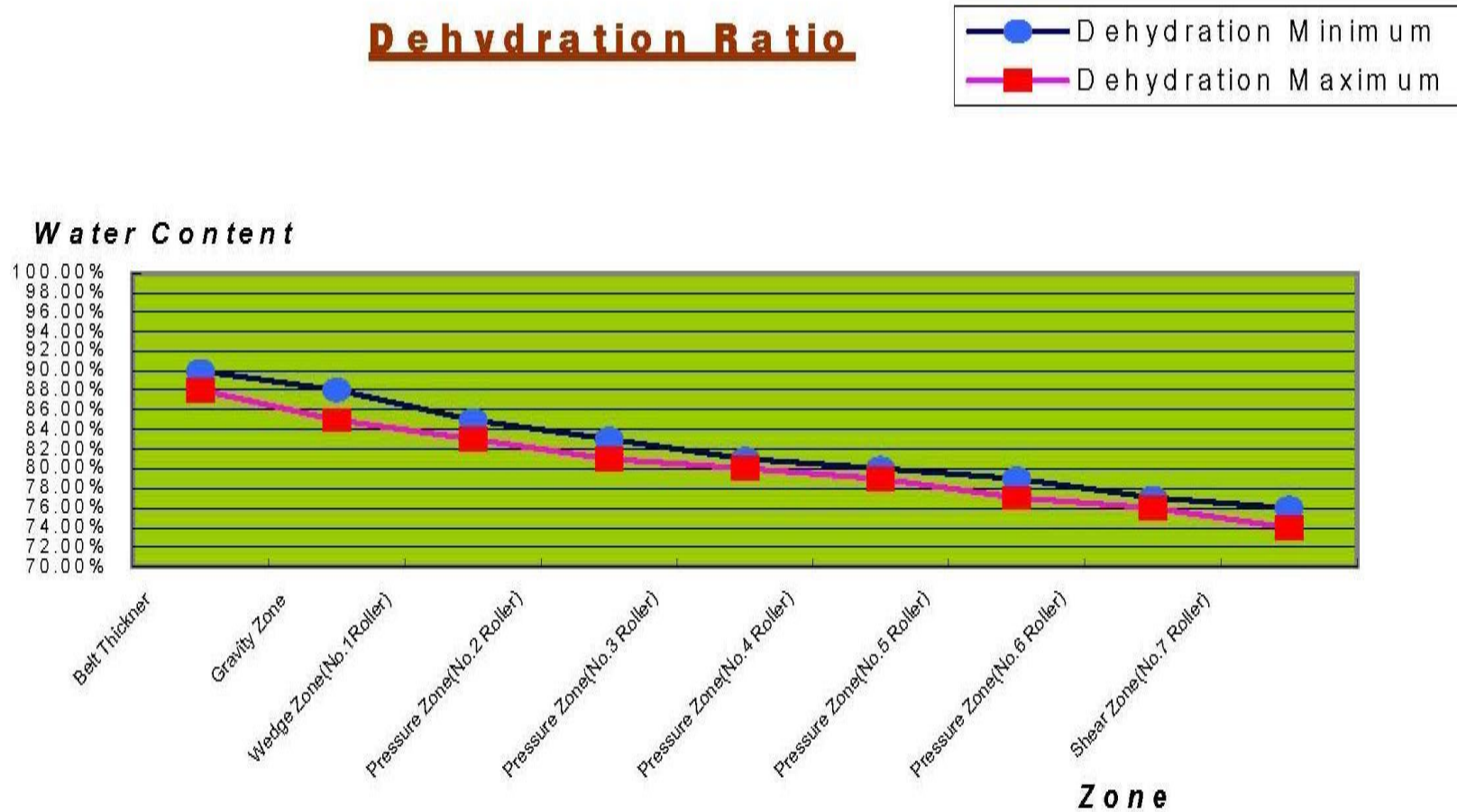
*“CLOSED  
TYPE”(option)*

Specification

Dimension (mtr)LxWxH	Model	Belt With (mm)	Weight (kg)	Energy Consumption (kw/h)
4.2 x 1.6 x 2.3	HSN-100W	1,000	2,900	0.75
4.6 x 2.8 x 2.5	HSN-200W	2,000	5,300	1.5
4.6 x 3.8 x 2.6	HSN-300W	3,000	10,000	2.6

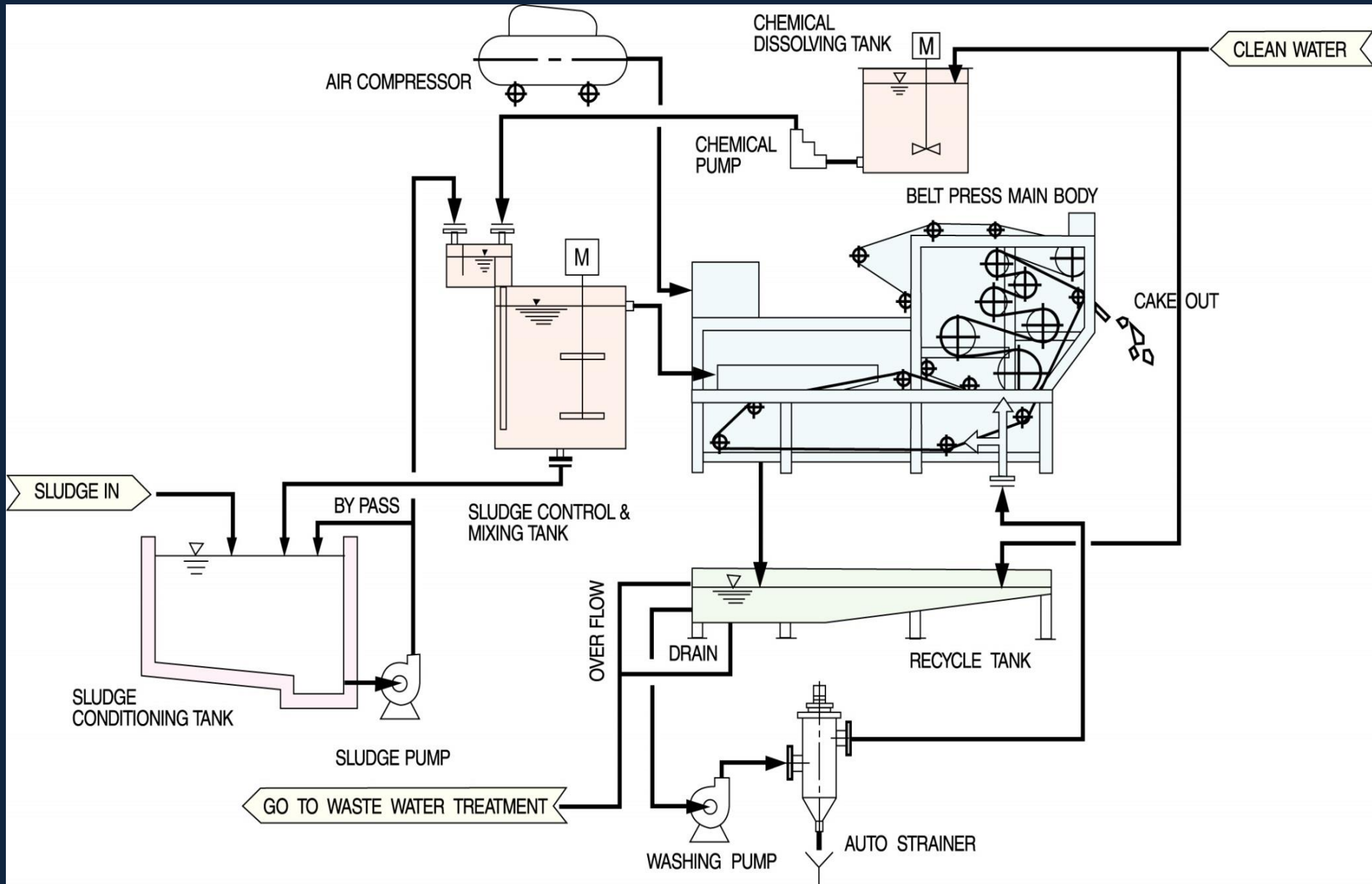
# DEWATERING RATIO for each section of 6 stage Roller

## Dehydration Ratio



● Note: Dehydration Ratio depends on Circumstance of Sludge condition

# FLOW-SHEET & SUPPLY SCOPE



# MAIN BENEFITS

1. High dryness (reduce water level > 20%)

- ① Reduce final cake Volume
- ② Significant reduction in disposal cost
- ③ Facilitates storage
- ④ Transportation using standard vehicles
- ⑤ Reduce costs of incineration
- ⑥ Landfill disposal
- ⑦ Enable energy recovery

2. Low consumption compared to Others

- ① Minimum operating cost
- ② Low maintenance cost
- ③ Long-run Warranty

# MAIN BENEFITS

3. Int'l Standard



ISO9001, 14001, KS Standard  
Superior Quality & Long durability  
guarantee

4. Various Type Choice



4, 6, 8, 12 Roller Stages choice according  
to client's require or Sludge conditions

5. 30 years Over  
References



700 units + Installed into World Market  
with Much experienced Engineering  
commissioning service

6. Competitive Price



- Small Investment
- Minimum operating cost
- Quick Recovery of Investment
- Less operation supervision
- Easy parts accessibility for maintenance



**REFERENCES**

**OVERVIEW**

# MANUFACTURING LINE-UP



Core Part Processing



Assembly Processing



Quality Testing Processing



Outbound Standby

4 way

# REPRESENTATIVE REFERENCES

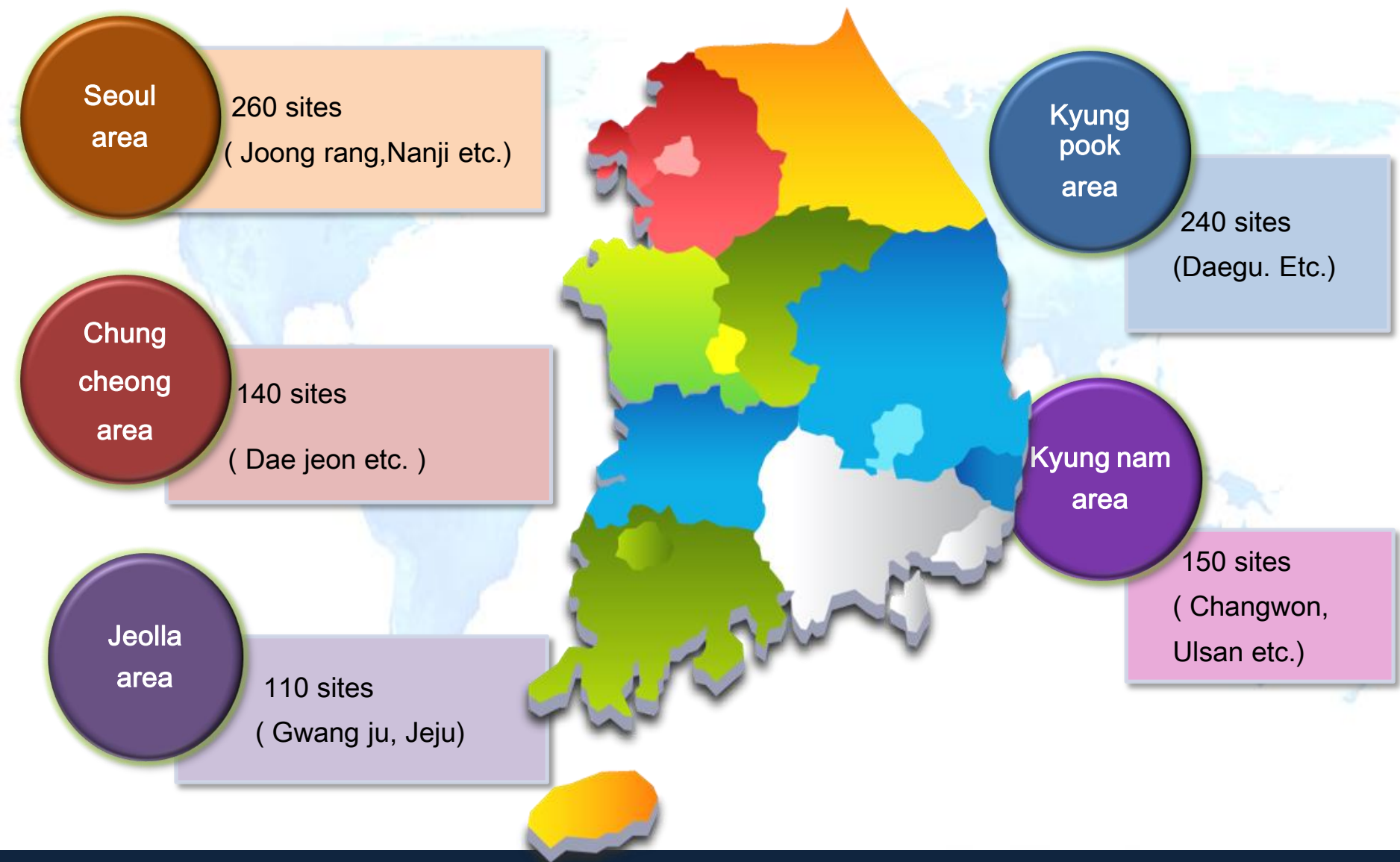
More than 3,000 units are Operating in the World

*Please Click here to see  
more detail references list*

REFERENCES BETWEEN  
2011' ~ 2016  
For 6 years

NO	Installed	Clients	Products	Model	Throughput (m <sup>3</sup> /hr)	Quantity (Unit)	Sludge Characteristic	Remarks
1	2016. 1	생곡WWTP	Decanter	NRD-420	20	1	Municipal Sludge	
2	2016. 1	안양박달WWTP	Decanter	NRD-550	25	2	Municipal Sludge	
3	2016. 1	안양박달WWTP	Decanter	NRD-720	60	3	Municipal Sludge	
4	2016. 1	성주WWTP	Decanter	NRD-450	25	1	Municipal Sludge	
5	2016. 2	남양주 진건WWTP	Decanter	NRD-650	49	1	Municipal Sludge	
6	2016. 2	안양박달WWTP	Decanter	NRD-720	60	3	Municipal Sludge	
7	2016. 2	나주신도폐수처리시설	Decanter	NRD-270	3	1	Sewage Sludge	
8	2016. 3	용산정수장	Decanter	NRD-420	6~11	2	Inorganic Sludge	
9	2016. 3	전주WWTP	Decanter	NRD-650	60	2	Municipal Sludge	

# REP. LOCAL OPERATING SITES





# MAIN CLINETS

- ✓ Over 1,000 regular customers
- ✓ 2,000 end-user consumers
- ✓ More than 3,000 units are operating in Local & Overseas at WTP, WWTP, and Industrial Sites.
- ✓ Top Rank References, The Best performance in Korea
- ✓ Has more than 3,000 sludge experiences.

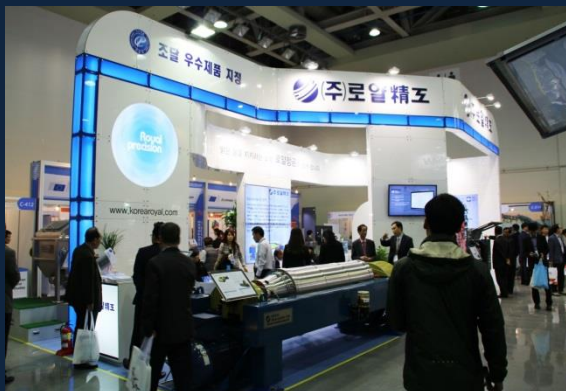
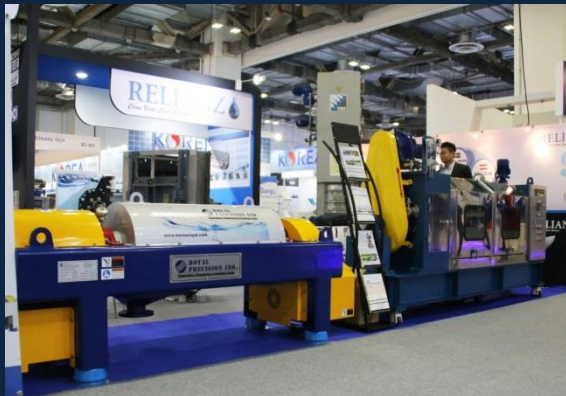


Ministry of  
Environment





# OVERVIEW



- PRESIDENTIAL PRIZE,
- MINISTRY OF ENVIRONMENT VISITING,
- EXHIBITION PARTICIPATING,
- GOVERNMENT WWTTP MOU SIGNNING



# COMPANY PROFILE

# SUMMARY

Group Company Name	BLUEWIN, FINE INC, ROYAL PRECISION IND. CO., LTD.		
BOM	Mr. LEE SANG JUN(Korean)/CEO & President Mr. PARK JAE DUCK(Korean)/CEO & President Mr. KIM SUN GUK (Korean)-President Mr. ANTONIO KIM (Korean)-CEO & CMO		
Established	SEPT, 15, 1989		
Main Item & Business Fields	<div> <div>■ SLUDGE DEWATERING SYSTEM</div> <ul style="list-style-type: none"> <li>- ELODE : Electro Osmosis Dehydrator 60%ds Guarantee</li> <li>- DECANter, CENTRIFUGE Mechanical machine</li> <li>- BELT-PRESS, SPECIAL VALVE</li> </ul> </div> <div> <div>■ TOP DOWN NANO TECHNOLOGY.</div> <ul style="list-style-type: none"> <li>- NANO CALCIUM, NANO POWDER for All Kinds of Natural materials use for Health supplement &amp; Medicine.</li> </ul> </div>		
Marketing Headquarters	Baeksan Bldg, 157 street, Jungnung-Dong, Seongbuk-Gu, SEOUL. KOREA.		
Capital Fund	US\$3.2mil	Turnover	US\$68.2mil/2016'
Employee	181 staffs / 2017' present		
Official line	Tel: +82.70.7868.8920 / Fax: +82.2.912.4438 E-mail: <a href="mailto:antoniokim65@gmail.com">antoniokim65@gmail.com</a> / <a href="http://www.BLUEWIN.kr">www.BLUEWIN.kr</a>		

# FINANCIAL STATE

*Setting day-Validity Period :Dec/31/2015~Apr/22/2017*

## Financial standing for past 3years

- Credit standing: BBB-
- Cash Flow : CF2(B)
- Turnover: U\$68.2mil/year ave.

## Bank Information

- Industrial Bank of Korea
- KOREA.

Credit Rating Authorized Agency

NICE평가정보 주식회사  
NICE Information Service Co., Ltd.





# ORGANIZATION

**Employees 181**  
2017' Present

**BOARD OF MEMBER**

**CEO & President**

**Vice president**

**Audit**

**Management Innovation Headquarters**

R&D Engineers	38 staffs
Sales & Business Management	36 staffs
Products Processing	73 staffs
After sales Service	20 staffs
Education. Training. Human resource etc.	14 staffs

**ELODE  
Department**

**DECANTER  
Department**

**OTHER  
Department**

**Administration**

Sales Engineering

R & D Center

Production

Sales Engineering

R & D Center

Production

Sales Engineering

R & D Center

Production

Admin

Account

Procurement

# PATENTS

SORT	NAME OF PATENT	REGISTERED NO	DATE	ITEM
TRADE MARK	FINE	#40-0701110	2007.03	Trade Mark
TECHNICAL PATENTS	PIN-TUBE MFG-PROCESSING DEVICE	#10-0612624	2006.08	F.A.
	WATER-OIL SEPARATOR	#10-0697688	2007.03	SEPARATOR
	WASTE SLUDGE RECYCLE DEVICE	#10-0947465	2010.01	DECANTER
	SLUDGE PROCESS OF FINE-ELODE	#10-1045151	2011.06	FINE-ELODE
	SCM-SPECIAL RUBBER MFG-PROCESSING	#10-1076740	2011.10	SCM FILM
	CATHODE & ANODE DRUM OF FINE-ELODE	#10-1070296	2011.10	FINE-ELODE
	PERMEABILITY RUBBER SHEET MFG-PROCESSING	#10-1089592	2011.11	SCM FILM
	RUBBER SHEET FOR SHOE MFG-PROCESS	#10-1129702	2012.03	SCM FILM
	SLUDGE PROCESS OF FINE-ELODE	#10-1156498	2012.06	FINE-ELODE
	DIGITAL CONTROLLING CIRCUIT AND SYSTEM OF FINE-ELODE	#10-1172365	2012.07	FINE-ELODE
	APPARATUS FOR INPUTTING VOLTAGE OF FINE-ELODE	#10-1171730	2012.07	FINE-ELODE
UTILITY PATENTS	RUBBER FILM FIBER & OTHERS	3 different kinds	-	SCM FILM

※Yellow text is FINE-ELODE System

# CERTIFICATE

ARTICLES	AUTHORIZED BY	REGISTERED NO.
R&D CENTER of FINE INC.	KOREA INDUSTRIAL TECHNOLOGY ASSOCIATION	#20084189
WORLD CLASS PRODUCTS	MINISTRY OF KNOWLEDGE ECONOMY	#2008-310
GREEN TECHNOLOGY	MINISTRY OF ENVIRONMENT	#GT-12-00173
INNOVATIVE S.M.E (INNO-BIZ)	SMBA	#R2021-524
ISO9001 QUALITY MANAGEMENT SYSTEM	SMBA CENTER	D 152-211
ISO14001 ENVIRONMENT MANAGEMENT	CRS	EMS-0080
LEADING COMPANY FOR MACHINERY PARTS & MATERIALS PARTS	MINISTRY OF KNOWLEDGE ECONOMY	#6801
BUSAN-LEADER FOR MACHINERY PARTS & MATERIALS PARTS	BUSAN METORPOLITAN CITY	#2006-2-89
FINANIAL A+ MEMBER CLUB	TECHNICAL ASSURANCE FUND (KOREA GOVERNMENT)	#836
CE	Lloyd's Register	KPA 58161
DESIGNATED AS A DEFENSE COMPANY	MINISTRY OF KNOWLEDGE ECONOMY	#196
DEFENSE QUALITY MARK	DEFENSE TECHNOLOGY and QUALITY AGENCY	DTaQ-CDQ-13

# AWARDS & PRIZE

Year	Contents
1999	Commendation of SMBA
	Commendation of the National Tax Service
2001	Busan Venture Company Excellence Award (Busan Metropolitan city)
2003	Commendation of Ministry of Science and Technology
2004	Commendation of the Prime Minister
2005	Excellence Prize for Busan Excellent Small Business
2007	Awarded U\$3mil export and commendation of KITA
2008	Presidential Citation
	Awarded U\$5mil export
2009	Worker-company win-win concession negotiation practice enterprise certification (Ministry of Labor)
2011	Selected as a good company to work in our region (Ministry of Knowledge Economy)
	Busan Employment Grand Prize (Busan Metropolitan city)
	Certified as world-class product of SCM film (Ministry of Knowledge Economy)
2012	Selected as proud Small and Medium Businessman(SMBA)
	Acquired Green Technology Certificate (Ministry of Environment)
	Awarded U\$10mil Export
	Awarded Excellence Prize for Busan Export Award (Busan Metropolitan city)
2013	Received the Bronze Tower Order of Industrial Service Merit
	Selected as Excellent Employment Company in Busan
2015	Selected as World Class 300 company
	Awarded Busan Industrial Grand Prize



# 1<sup>st</sup> (Head) Factory in BUSAN. KOREA for

- ELODE Manufacturing & Water project fields



Ground Area: 8,910sqm

# 2<sup>nd</sup> (Head) Factory in DAEGU. KOREA for

- DECANTER, THICKENER & VALVE Manufacturing



GROUND FLOOR: 6,627sqm



# CONTACT POINT

## BLUEWIN

e-mail	<a href="mailto:antoniokim65@gmail.com">antoniokim65@gmail.com</a>	<a href="http://www.bluewin.kr">www.bluewin.kr</a>
Person in charge	<b>Antonio KIM</b> CEO	Mobile Phone <b>+82.10.5231.8920</b>
SNS: KAKAO ID: bluesky1965 WeChat ID: antoniokim65 WhatsApp ID: 010-9140-9967  We are always ready to reply within 24hours & Serve for you		

# THANK YOU